


COBALT JOBBER LENGTH DRILLS

ICS WIS

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
JDC	 GOLD COBALT FINISH	For portable or machine drilling in stainless steel, titanium, and other work hardening metals. Mfr. to NAS 907-J specs.	M42	135° Split Pt. Std. Spiral Hvy. Duty Web	Straight 3/8

Fractional Sizes (Straight Shank) 1/64" to 11/16" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
*1/64	.0156	3/16	3/4	JDC001	4.02
*1/32	.0313	1/2	1-3/8	JDC002	3.20
*3/64	.0469	3/4	1-3/4	JDC003	2.36
1/16	.0625	7/8	1-7/8	JDC004	1.72
5/64	.0781	1	2	JDC005	1.72
3/32	.0938	1-1/4	2-1/4	JDC006	1.72
7/64	.1094	1-1/2	2-5/8	JDC007	1.92
1/8	.1250	1-5/8	2-3/4	JDC008	2.28
9/64	.1406	1-3/4	2-7/8	JDC009	2.32
5/32	.1562	2	3-1/8	JDC010	2.58
11/64	.1719	2-1/8	3-1/4	JDC011	2.82
3/16	.1875	2-5/16	3-1/2	JDC012	3.10
13/64	.2031	2-7/16	3-5/8	JDC013	3.68
7/32	.2188	2-1/2	3-3/4	JDC014	4.18
15/64	.2344	2-5/8	3-7/8	JDC015	4.66
1/4	.2500	2-3/4	4	JDC016	4.82
17/64	.2656	2-7/8	4-1/8	JDC017	5.52
9/32	.2812	2-15/16	4-1/4	JDC018	6.12
19/64	.2969	3-1/16	4-3/8	JDC019	6.78
5/16	.3125	3-3/16	4-1/2	JDC020	7.16
21/64	.3281	3-5/16	4-5/8	JDC021	8.00
11/32	.3438	3-7/16	4-3/4	JDC022	8.76

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
23/64	.3594	3-1/2	4-7/8	JDC023	9.96
3/8	.3750	3-5/8	5	JDC024	10.12
25/64	.3906	3-3/4	5-1/8	JDC025	11.54
13/32	.4062	3-7/8	5-1/4	JDC026	12.08
27/64	.4219	3-15/16	5-3/8	JDC027	13.30
7/16	.4375	4-1/16	5-1/2	JDC028	13.62
29/64	.4531	4-3/16	5-5/8	JDC029	16.32
15/32	.4688	4-5/16	5-3/4	JDC030	16.60
31/64	.4844	4-3/8	5-7/8	JDC031	17.40
1/2	.5000	4-1/2	6	JDC032	17.40
33/64	.5156	4-13/16	6-5/8	JDC033	44.94
17/32	.5312	4-13/16	6-5/8	JDC034	47.26
35/64	.5469	4-13/16	6-5/8	JDC035	51.22
9/16	.5629	4-13/16	6-5/8	JDC036	53.56
37/64	.5781	4-13/16	6-5/8	JDC037	53.76
19/32	.5938	5-3/16	7-1/8	JDC038	55.12
39/64	.6094	5-3/16	7-1/8	JDC039	59.12
5/8	.6250	5-3/16	7-1/8	JDC040	59.12
41/64	.6406	5-3/16	7-1/8	JDC041	63.32
21/32	.6562	5-3/16	7-1/8	JDC042	66.38
43/64	.6719	5-5/8	7-5/8	JDC043	71.76
11/16	.6875	5-5/8	7-5/8	JDC044	71.76

* Not split point

COBALT 3/8" SHANK JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



Fractional Sizes (Straight Shank) 25/64" to 11/16" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
25/64	.3906	3-3/4	5-1/8	JDCTS025	14.62
13/32	.4062	3-7/8	5-1/4	JDCTS026	15.20
27/64	.4219	3-15/16	5-3/8	JDCTS027	16.52
7/16	.4375	4-1/16	5-1/2	JDCTS028	16.82
29/64	.4531	4-3/16	5-5/8	JDCTS029	19.70
15/32	.4688	4-5/16	5-3/4	JDCTS030	20.00
31/64	.4844	4-3/8	5-7/8	JDCTS031	20.86
1/2	.5000	4-1/2	6	JDCTS032	20.86
33/64	.5156	4-13/16	6-5/8	JDCTS033	47.04
17/32	.5312	4-13/16	6-5/8	JDCTS034	49.36

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
35/64	.5469	4-13/16	6-5/8	JDCTS035	53.32
9/16	.5629	4-13/16	6-5/8	JDCTS036	55.66
37/64	.5781	4-13/16	6-5/8	JDCTS037	55.86
19/32	.5938	5-3/16	7-1/8	JDCTS038	57.22
39/64	.6094	5-3/16	7-1/8	JDCTS039	61.22
5/8	.6250	5-3/16	7-1/8	JDCTS040	61.22
41/64	.6406	5-3/16	7-1/8	JDCTS041	65.42
21/32	.6562	5-3/16	7-1/8	JDCTS042	68.48
43/64	.6719	5-5/8	7-5/8	JDCTS043	73.86
11/16	.6875	5-5/8	7-5/8	JDCTS044	73.86