

COBALT JOBBER LENGTH DRILLS

ICS WIS

HEAVY DUTY

135° SPLIT POINT



Wire Gauge Sizes (Straight Shank) #1 to #80 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
1	.2280	2-5/8	3-7/8	JDC#01	5.42
2	.2210	2-5/8	3-7/8	JDC#02	5.44
3	.2130	2-1/2	3-3/4	JDC#03	4.86
4	.2090	2-1/2	3-3/4	JDC#04	5.06
5	.2055	2-1/2	3-3/4	JDC#05	5.06
6	.2040	2-1/2	3-3/4	JDC#06	5.06
7	.2010	2-7/16	3-5/8	JDC#07	3.92
8	.1990	2-7/16	3-5/8	JDC#08	3.98
9	.1960	2-7/16	3-5/8	JDC#09	4.46
10	.1935	2-7/16	3-5/8	JDC#10	3.98
11	.1910	2-5/16	3-1/2	JDC#11	4.18
12	.1890	2-5/16	3-1/2	JDC#12	4.18
13	.1850	2-5/16	3-1/2	JDC#13	3.78
14	.1820	2-3/16	3-3/8	JDC#14	3.92
15	.1800	2-3/16	3-3/8	JDC#15	3.92
16	.1770	2-3/16	3-3/8	JDC#16	3.62
17	.1730	2-3/16	3-3/8	JDC#17	3.58
18	.1695	2-1/8	3-1/4	JDC#18	3.18
19	.1660	2-1/8	3-1/4	JDC#19	3.12
20	.1610	2-1/8	3-1/4	JDC#20	3.02
21	.1590	2-1/8	3-1/4	JDC#21	2.90
22	.1570	2	3-1/8	JDC#22	2.94
23	.1540	2	3-1/8	JDC#23	3.20
24	.1520	2	3-1/8	JDC#24	2.94
25	.1495	1-7/8	3	JDC#25	2.72
26	.1470	1-7/8	3	JDC#26	2.68
27	.1440	1-7/8	3	JDC#27	2.72
28	.1405	1-3/4	2-7/8	JDC#28	2.50
29	.1360	1-3/4	2-7/8	JDC#29	2.50
30	.1285	1-5/8	2-3/4	JDC#30	2.32
31	.1200	1-5/8	2-3/4	JDC#31	2.42
32	.1160	1-5/8	2-3/4	JDC#32	2.32
33	.1130	1-1/2	2-5/8	JDC#33	2.28
34	.1110	1-1/2	2-5/8	JDC#34	2.28
35	.1100	1-1/2	2-5/8	JDC#35	2.28
36	.1065	1-7/16	2-1/2	JDC#36	2.14
37	.1040	1-7/16	2-1/2	JDC#37	2.28
38	.1015	1-7/16	2-1/2	JDC#38	2.06
39	.0995	1-3/8	2-3/8	JDC#39	2.06
40	.0980	1-3/8	2-3/8	JDC#40	2.06

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
41	.0960	1-3/8	2-3/8	JDC#41	2.06
42	.0935	1-1/4	2-1/4	JDC#42	2.02
43	.0890	1-1/4	2-1/4	JDC#43	2.14
44	.0860	1-1/8	2-1/8	JDC#44	2.02
45	.0820	1-1/8	2-1/8	JDC#45	2.02
46	.0810	1-1/8	2-1/8	JDC#46	2.02
47	.0785	1	2	JDC#47	2.02
48	.0760	1	2	JDC#48	2.02
49	.0730	1	2	JDC#49	2.02
50	.0700	1	2	JDC#50	2.02
51	.0670	1	2	JDC#51	2.02
52	.0635	7/8	1-7/8	JDC#52	2.02
53	.0595	7/8	1-7/8	JDC#53	2.14
54	.0550	7/8	1-7/8	JDC#54	2.14
55	.0520	7/8	1-7/8	JDC#55	1.82
56	.0465	3/4	1-3/4	JDC#56	2.14
57	.0430	3/4	1-3/4	JDC#57	2.46
58	.0420	11/16	1-5/8	JDC#58	2.68
59	.0410	11/16	1-5/8	JDC#59	2.72
60	.0400	11/16	1-5/8	JDC#60	3.08
61	.0390	11/16	1-5/8	JDC#61	3.12
62	.0380	5/8	1-1/2	JDC#62	3.12
63	.0370	5/8	1-1/2	JDC#63	3.12
64	.0360	5/8	1-1/2	JDC#64	3.12
65	.0350	5/8	1-1/2	JDC#65	3.12
66	.0330	1/2	1-3/8	JDC#66	3.26
67	.0320	1/2	1-3/8	JDC#67	3.26
68	.0310	1/2	1-3/8	JDC#68	3.26
69	.0292	1/2	1-3/8	JDC#69	3.30
70	.0280	3/8	1-1/4	JDC#70	3.70
71	.0260	3/8	1-1/4	JDC#71	3.70
72	.0250	5/16	1-1/8	JDC#72	3.70
73	.0240	5/16	1-1/8	JDC#73	3.70
74	.0225	1/4	1-1/8	JDC#74	3.70
75	.0210	1/4	1-1/8	JDC#75	4.08
76	.0200	3/16	7/8	JDC#76	4.08
77	.0180	3/16	7/8	JDC#77	4.08
78	.0160	3/16	7/8	JDC#78	4.08
79	.0145	3/16	3/4	JDC#79	4.08
80	.0135	3/16	3/4	JDC#80	4.08

Letter Sizes (Straight Shank) "A" to "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
A	.2340	2-5/8	3-7/8	JDC"A"	5.98
B	.2380	2-3/4	4	JDC"B"	6.90
C	.2420	2-3/4	4	JDC"C"	6.90
D	.2460	2-3/4	4	JDC"D"	7.76
E	.2500	2-3/4	4	JDC"E"	4.96
F	.2570	2-7/8	4-1/8	JDC"F"	6.90
G	.2610	2-7/8	4-1/8	JDC"G"	6.90
H	.2660	2-7/8	4-1/8	JDC"H"	7.76
I	.2720	2-7/8	4-1/8	JDC"I"	7.30
J	.2770	2-7/8	4-1/8	JDC"J"	7.76
K	.2810	2-15/16	4-1/4	JDC"K"	7.76
L	.2900	2-15/16	4-1/4	JDC"L"	8.78
M	.2950	3-1/16	4-3/8	JDC"M"	9.32

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
N	.3020	3-1/16	4-3/8	JDC"N"	9.32
O	.3160	3-3/16	4-1/2	JDC"O"	10.30
P	.3230	3-5/16	4-5/8	JDC"P"	10.94
Q	.3320	3-7/16	4-3/4	JDC"Q"	11.34
R	.3390	3-7/16	4-3/4	JDC"R"	11.34
S	.3480	3-1/2	4-7/8	JDC"S"	13.90
T	.3580	3-1/2	4-7/8	JDC"T"	13.90
U	.3680	3-5/8	5	JDC"U"	13.90
V	.3770	3-5/8	5	JDC"V"	15.36
W	.3860	3-3/4	5-1/8	JDC"W"	15.36
X	.3970	3-3/4	5-1/8	JDC"X"	15.36
Y	.4040	3-7/8	5-1/4	JDC"Y"	16.26
Z	.4130	3-7/8	5-1/4	JDC"Z"	17.70