

COBALT METRIC JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



Metric Sizes (Straight Shank) 8.50mm to 13.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
8.50	.3346	3-7/16	4-3/4	JDCM08.50	12.24
8.60	.3386	3-7/16	4-3/4	JDCM08.60	12.24
8.70	.3425	3-7/16	4-3/4	JDCM08.70	12.24
8.80	.3465	3-7/16	4-3/4	JDCM08.80	14.12
8.90	.3504	3-5/8	5	JDCM08.90	14.12
9.00	.3543	3-5/8	5	JDCM09.00	14.12
9.10	.3583	3-5/8	5	JDCM09.00	14.12
9.20	.3622	3-5/8	5	JDCM09.20	14.12
9.30	.3661	3-5/8	5	JDCM09.30	14.12
9.40	.3701	3-5/8	5	JDCM09.40	14.12
9.50	.3740	3-5/8	5	JDCM09.50	14.12
9.60	.3780	3-5/8	5	JDCM09.60	16.24
9.70	.3819	3-7/8	5-1/4	JDCM09.70	16.24

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
9.80	.3858	3-7/8	5-1/4	JDCM09.80	16.24
9.90	.3898	3-7/8	5-1/4	JDCM09.90	16.24
10.00	.3957	3-7/8	5-1/4	JDCM10.00	16.74
10.20	.4016	3-7/8	5-1/4	JDCM10.20	17.30
10.50	.4134	3-7/8	5-1/4	JDCM10.50	18.48
10.80	.4252	3-7/8	5-1/4	JDCM10.80	18.48
11.00	.4331	4-1/16	5-1/2	JDCM11.00	18.82
11.20	.4409	4-1/16	5-1/2	JDCM11.20	22.70
11.50	.4528	4-1/16	5-1/2	JDCM11.50	22.70
12.00	.4724	4-5/16	5-3/4	JDCM12.00	23.78
12.50	.4921	4-1/2	6	JDCM12.50	24.12
13.00	.5118	4-13/16	6-5/8	JDCM13.00	31.50

COBALT METRIC 3/8" SHANK JOBBER LENGTH DRILLS

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135° SPLIT POINT



Metric Sizes (Reduced Shank) 10.00mm to 13.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
10.00	.3937	3-7/8	5-1/4	JDCM10.00	19.10
10.50	.4134	4-1/16	5-1/2	JDCM10.50	20.84
11.00	.4331	4-1/16	5-1/2	JDCM11.00	21.18
11.50	.4528	4-5/16	5-3/4	JDCM11.50	25.06

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
12.00	.4724	4-5/16	5-3/4	JDCM12.00	26.12
12.50	.4921	4-1/2	6	JDCM12.50	26.46
13.00	.5118	4-13/16	6-5/8	JDCM13.00	33.86

Quick Reference for Cobalt Drills

DRILL SETS	STUB LENGTH	JOBBER LENGTH	SILVER & DEMING	TAPER LENGTH	TAPER SHANK	EXTRA LENGTH	COMBINED DRILL & CSK
PAGE NO. OF ITEMS AVAILABLE							
60-67	18-19	42-45	73, 77	82-83	100	110-112	114