

HIGH SPEED STEEL GROUND DRILL BLANKS

ICS WIS

GENERAL PURPOSE

PARALLEL GROUND



Letter Sizes "A" to "Z" Dia.

| SIZE | DEC. EQUIV. | OVERALL LENGTH | ITEM NO. | PRICE |
|------|-------------|----------------|----------|-------|
| A | .234 | 3-7/8 | GDB"A" | 2.42 |
| B | .238 | 4 | GDB"B" | 2.42 |
| C | .242 | 4 | GDB"C" | 2.42 |
| D | .246 | 4 | GDB"D" | 2.42 |
| E | .250 | 4 | GDB"E" | 2.12 |
| F | .257 | 4-1/8 | GDB"F" | 2.62 |
| G | .261 | 4-1/8 | GDB"G" | 2.86 |
| H | .266 | 4-1/8 | GDB"H" | 2.86 |
| I | .272 | 4-1/8 | GDB"I" | 3.22 |
| J | .277 | 4-1/8 | GDB"J" | 3.04 |
| K | .281 | 4-1/4 | GDB"K" | 3.36 |
| L | .290 | 4-1/4 | GDB"L" | 3.36 |
| M | .295 | 4-3/8 | GDB"M" | 3.60 |

Sizes A to M - 12 Ea./Envelope

| SIZE | DEC. EQUIV. | OVERALL LENGTH | ITEM NO. | PRICE |
|------|-------------|----------------|----------|-------|
| N | .302 | 4-3/8 | GDB"N" | 3.60 |
| O | .316 | 4-1/2 | GDB"O" | 3.60 |
| P | .323 | 4-5/8 | GDB"P" | 4.08 |
| Q | .332 | 4-3/4 | GDB"Q" | 4.08 |
| R | .339 | 4-3/4 | GDB"R" | 4.30 |
| S | .348 | 4-7/8 | GDB"S" | 4.62 |
| T | .358 | 4-7/8 | GDB"T" | 5.22 |
| U | .368 | 5 | GDB"U" | 5.22 |
| V | .377 | 5 | GDB"V" | 5.30 |
| W | .386 | 5-1/8 | GDB"W" | 5.56 |
| X | .397 | 5-1/8 | GDB"X" | 6.66 |
| Y | .404 | 5-1/4 | GDB"Y" | 7.76 |
| Z | .413 | 5-1/4 | GDB"Z" | 8.06 |

Sizes N to Z - 6 Ea./Envelope

HIGH SPEED STEEL GROUND DRILL BLANK SETS

METAL INDEX

| ILLUSTRATION | RANGE OF SIZES | NO. OF BLANKS | ITEM NO. | PRICE |
|--------------|------------------------------|---------------|----------|--------|
| | 1/16 to 1/4 by 64ths | 13 | GDBS-13 | 23.00 |
| | 1/16 to 1/2 by 32nds | 15 | GDBS-15 | 59.36 |
| | 1/16 to 1/2 by 64ths | 29 | GDBS-29 | 102.58 |
| | Wire Gauge Sizes: #1 to #60 | 60 | GDBS-60 | 89.08 |
| | Wire Gauge Sizes: #61 to #80 | 20 | GDBS-20 | 29.18 |
| | Letter Sizes: A to Z | 26 | GDBS-26 | 112.98 |

DRILL BLANK TOLERANCES

| DIAMETER | | TOLERANCE | |
|----------|-------|-----------|-------|
| OVER | UP TO | HIGH + | LOW - |
| #80 | 1/4 | .0000 | .0005 |
| 1/4 | 25/64 | .0000 | .0009 |
| 25/64 | 3/4 | .0000 | .0010 |

MANUFACTURING NOTES

Blanks to tolerances other than listed may be made to special order.

Blanks may be supplied with coned or square ends according to diameter or manufacturing method. If important, please check before ordering.