


# HIGH SPEED STEEL 3/8" SHANK SILVER & DEMING DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
<b>RSD</b>	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc.	M2	118° Point Std. Spiral

When ordering, specify 3/8" shank with 1/2" step shank (illustrated above) or 3/8" straight shank.

## Fractional Sizes (Reduced Shank) 33/64" to 1" Dia.

SIZE	DEC. EQUIV.	ITEM NO.	PRICE
33/64	.5156	<b>RSD033</b>	18.74
17/32	.5312	<b>RSD034</b>	18.74
35/64	.5469	<b>RSD035</b>	19.82
9/16	.5625	<b>RSD036</b>	19.82
37/64	.5781	<b>RSD037</b>	21.08
19/32	.5938	<b>RSD038</b>	21.08
39/64	.6094	<b>RSD039</b>	21.94
5/8	.6250	<b>RSD040</b>	21.94
41/64	.6460	<b>RSD041</b>	23.08
21/32	.6562	<b>RSD042</b>	23.08
43/64	.6719	<b>RSD043</b>	24.10

SIZE	DEC. EQUIV.	ITEM NO.	PRICE
11/16	.6875	<b>RSD044</b>	24.10
45/64	.7031	<b>RSD045</b>	25.14
23/32	.7188	<b>RSD046</b>	25.14
47/64	.7344	<b>RSD047</b>	26.24
3/4	.7500	<b>RSD048</b>	26.24
49/64	.7656	<b>RSD049</b>	27.38
25/32	.7812	<b>RSD050</b>	27.38
51/64	.7969	<b>RSD051</b>	28.46
13/16	.8125	<b>RSD052</b>	28.46
53/64	.8281	<b>RSD053</b>	29.48
27/32	.8438	<b>RSD054</b>	29.48

SIZE	DEC. EQUIV.	ITEM NO.	PRICE
55/64	.8594	<b>RSD055</b>	30.54
7/8	.8750	<b>RSD056</b>	30.54
57/64	.8906	<b>RSD057</b>	31.68
29/32	.9062	<b>RSD058</b>	31.68
59/64	.9219	<b>RSD059</b>	33.84
15/16	.9375	<b>RSD060</b>	33.84
61/64	.9531	<b>RSD061</b>	35.72
31/32	.9688	<b>RSD062</b>	35.72
63/64	.9844	<b>RSD063</b>	39.10
1	1.0000	<b>RSD100</b>	39.10


\*All S & D Drills are 6" overall length with 3" flute length.

# HIGH SPEED STEEL 3/8" SHANK SILVER & DEMING DRILLS

ICS WIS

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
<b>RSDHB</b>	 OXIDE FINISH	For portable or machine drilling in hard steels, stainless steels and other hard materials. The split point is self centering and breaks up chips.	M2	135° Split Point

When ordering, specify 3/8" shank with 1/2" step shank (illustrated above) or 3/8" straight shank.

## Fractional Sizes (Reduced Shank) 33/64" to 1" Dia.

SIZE	DEC. EQUIV.	ITEM NO.	PRICE
33/64	.5156	<b>RSDHB033</b>	24.28
17/32	.5312	<b>RSDHB034</b>	24.28
35/64	.5469	<b>RSDHB035</b>	25.38
9/16	.5625	<b>RSDHB036</b>	25.38
37/64	.5781	<b>RSDHB037</b>	26.64
19/32	.5938	<b>RSDHB038</b>	26.64
39/64	.6094	<b>RSDHB039</b>	27.52
5/8	.6250	<b>RSDHB040</b>	27.52
41/64	.6460	<b>RSDHB041</b>	28.64
21/32	.6562	<b>RSDHB042</b>	28.64
43/64	.6719	<b>RSDHB043</b>	29.66

SIZE	DEC. EQUIV.	ITEM NO.	PRICE
11/16	.6875	<b>RSDHB044</b>	29.66
45/64	.7031	<b>RSDHB045</b>	30.68
23/32	.7188	<b>RSDHB046</b>	30.68
47/64	.7344	<b>RSDHB047</b>	31.80
3/4	.7500	<b>RSDHB048</b>	31.80
49/64	.7656	<b>RSDHB049</b>	37.76
25/32	.7812	<b>RSDHB050</b>	37.76
51/64	.7969	<b>RSDHB051</b>	38.82
13/16	.8125	<b>RSDHB052</b>	38.82
53/64	.8281	<b>RSDHB053</b>	39.86
27/32	.8438	<b>RSDHB054</b>	39.86

SIZE	DEC. EQUIV.	ITEM NO.	PRICE
55/64	.8594	<b>RSDHB055</b>	40.92
7/8	.8750	<b>RSDHB056</b>	40.92
57/64	.8906	<b>RSDHB057</b>	42.04
29/32	.9062	<b>RSDHB058</b>	42.04
59/64	.9219	<b>RSDHB059</b>	44.20
15/16	.9375	<b>RSDHB060</b>	44.20
61/64	.9531	<b>RSDHB061</b>	46.10
31/32	.9688	<b>RSDHB062</b>	46.10
63/64	.9844	<b>RSDHB063</b>	49.48
1	1.0000	<b>RSDHB100</b>	49.48

\*All S & D Drills are 6" overall length with 3" flute length.