

HIGH SPEED STEEL TAPER LENGTH DRILLS

ICS USA

GENERAL PURPOSE

118° POINT



Wire Gauge Sizes (Straight Shank) #1 to #60 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
1	.2280	3-3/4	6-1/8	TLD#01	10.88
2	.2210	3-3/4	6-1/8	TLD#02	10.88
3	.2130	3-5/8	6	TLD#03	10.50
4	.2090	3-5/8	6	TLD#04	10.50
5	.2055	3-5/8	6	TLD#05	10.50
6	.2040	3-5/8	6	TLD#06	10.50
7	.2010	3-5/8	6	TLD#07	10.50
8	.1990	3-5/8	6	TLD#08	10.50
9	.1960	3-5/8	6	TLD#09	10.50
10	.1935	3-5/8	6	TLD#10	10.50
11	.1910	3-5/8	6	TLD#11	10.50
12	.1890	3-5/8	6	TLD#12	10.50
13	.1850	3-3/8	5-3/4	TLD#13	9.52
14	.1820	3-3/8	5-3/4	TLD#14	9.52
15	.1800	3-3/8	5-3/4	TLD#15	9.52
16	.1770	3-3/8	5-3/4	TLD#16	9.52
17	.1730	3-3/8	5-3/4	TLD#17	9.52
18	.1695	3-3/8	5-3/4	TLD#18	9.52
19	.1660	3-3/8	5-3/4	TLD#19	9.52
20	.1610	3-3/8	5-3/4	TLD#20	9.52
21	.1590	3-3/8	5-3/4	TLD#21	9.52
22	.1570	3-3/8	5-3/4	TLD#22	9.52
23	.1549	3	5-3/8	TLD#23	9.52
24	.1520	3	5-3/8	TLD#24	9.52
25	.1490	3	5-3/8	TLD#25	9.52
26	.1470	3	5-3/8	TLD#26	9.52
27	.1440	3	5-3/8	TLD#27	9.52
28	.1405	3	5-3/8	TLD#28	9.64
29	.1360	3	5-3/8	TLD#29	9.64
30	.1285	3	5-3/8	TLD#30	9.64

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
31	.1200	2-3/4	5-1/8	TLD#31	9.64
32	.1160	2-3/4	5-1/8	TLD#32	9.64
33	.1130	2-3/4	5-1/8	TLD#33	9.64
34	.1110	2-3/4	5-1/8	TLD#34	9.64
35	.1100	2-3/4	5-1/8	TLD#35	9.64
36	.1055	2-1/2	4-5/8	TLD#36	7.00
37	.1040	2-1/2	4-5/8	TLD#37	7.00
38	.1010	2-1/2	4-5/8	TLD#38	7.00
39	.0995	2-1/2	4-5/8	TLD#39	6.14
40	.0980	2-1/2	4-5/8	TLD#40	6.14
41	.0960	2-1/2	4-5/8	TLD#41	6.14
42	.0935	2-1/4	4-1/4	TLD#42	5.22
43	.0890	2-1/4	4-1/4	TLD#43	5.22
44	.0860	2-1/4	4-1/4	TLD#44	5.22
45	.0820	2-1/4	4-1/4	TLD#45	5.22
46	.0810	2-1/4	4-1/4	TLD#46	5.22
47	.0785	2-1/4	4-1/4	TLD#47	5.22
48	.0760	2	3-3/4	TLD#48	4.40
49	.0730	2	3-3/4	TLD#49	4.40
50	.0700	2	3-3/4	TLD#50	4.40
51	.0670	2	3-3/4	TLD#51	4.40
52	.0635	2	3-3/4	TLD#52	4.40
53	.0595	1-3/4	3	TLD#53	4.40
54	.0550	1-3/4	3	TLD#54	4.40
55	.0520	1-3/4	3	TLD#55	4.40
56	.0465	1-1/8	2-1/4	TLD#56	4.40
57	.0430	1-1/8	2-1/4	TLD#57	4.40
58	.0420	1-1/8	2-1/4	TLD#58	4.40
59	.0410	1-1/8	2-1/4	TLD#59	4.40
60	.0400	1-1/8	2-1/4	TLD#60	4.40

Letter Sizes (Straight Shank) "A" to "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
A	.234	3-3/4	6-1/8	TLD"A"	12.68
B	.238	3-3/4	6-1/8	TLD"B"	12.68
C	.242	3-3/4	6-1/8	TLD"C"	12.68
D	.246	3-3/4	6-1/8	TLD"D"	12.82
E	.250	3-3/4	6-1/8	TLD"E"	8.70
F	.257	3-7/8	6-1/4	TLD"F"	13.94
G	.261	3-7/8	6-1/4	TLD"G"	13.94
H	.266	3-7/8	6-1/4	TLD"H"	14.46
I	.272	3-7/8	6-1/4	TLD"I"	14.46
J	.277	3-7/8	6-1/4	TLD"J"	14.46
K	.281	3-7/8	6-1/4	TLD"K"	14.46
L	.290	4	6-3/8	TLD"L"	15.48
M	.295	4	6-3/8	TLD"M"	15.48

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
N	.302	4	6-3/8	TLD"N"	15.78
O	.316	4-1/8	6-1/2	TLD"O"	15.78
P	.323	4-1/8	6-1/2	TLD"P"	15.78
Q	.332	4-1/8	6-1/2	TLD"Q"	15.78
R	.339	4-1/8	6-1/2	TLD"R"	16.62
S	.348	4-1/4	6-3/4	TLD"S"	16.62
T	.358	4-1/4	6-3/4	TLD"T"	16.62
U	.368	4-1/4	6-3/4	TLD"U"	17.50
V	.377	4-3/8	7	TLD"V"	17.50
W	.386	4-3/8	7	TLD"W"	17.50
X	.397	4-3/8	7	TLD"X"	18.00
Y	.404	4-3/8	7	TLD"Y"	18.00
Z	.413	4-5/8	7-1/4	TLD"Z"	18.70

PACKAGING

#1 to #60 - 12 Drills/Envelope • A to I - 12 Drills/Envelope • J to Z - 6 Drills/Tube