

COBALT TAPER LENGTH DRILLS

ICS USA

HEAVY DUTY

SPLIT POINT



Wire Gauge Sizes (Straight Shank) #1 To #60 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° SPLIT PT TLDC
1	.2280	3-3/4	6-1/8	\$21.16
2	.2210	3-3/4	6-1/8	21.16
3	.2130	3-5/8	6	21.16
4	.2090	3-5/8	6	21.16
5	.2055	3-5/8	6	21.16
6	.2040	3-5/8	6	21.16
7	.2010	3-5/8	6	21.16
8	.1990	3-5/8	6	21.16
9	.1960	3-5/8	6	21.16
10	.1935	3-5/8	6	21.16
11	.1910	3-5/8	6	21.16
12	.1890	3-5/8	6	21.16
13	.1850	3-3/8	5-3/4	19.32
14	.1820	3-3/8	5-3/4	19.32
15	.1800	3-3/8	5-3/4	19.32
16	.1770	3-3/8	5-3/4	19.32
17	.1730	3-3/8	5-3/4	19.32
18	.1695	3-3/8	5-3/4	19.32
19	.1660	3-3/8	5-3/4	19.32
20	.1610	3-3/8	5-3/4	19.32
21	.1590	3-3/8	5-3/4	19.32
22	.1570	3-3/8	5-3/4	19.32
23	.1549	3	5-3/8	19.32
24	.1520	3	5-3/8	19.32
25	.1490	3	5-3/8	19.32
26	.1470	3	5-3/8	19.32
27	.1440	3	5-3/8	19.32
28	.1405	3	5-3/8	19.32
29	.1360	3	5-3/8	19.32
30	.1285	3	5-3/8	19.32

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° SPLIT PT TLDC
31	.1200	2-3/4	5-1/8	\$15.90
32	.1160	2-3/4	5-1/8	15.90
33	.1130	2-3/4	5-1/8	15.90
34	.1110	2-3/4	5-1/8	15.90
35	.1100	2-3/4	5-1/8	15.90
36	.1055	2-1/2	4-5/8	15.44
37	.1040	2-1/2	4-5/8	15.44
38	.1010	2-1/2	4-5/8	15.44
39	.0995	2-1/2	4-5/8	15.44
40	.0980	2-1/2	4-5/8	15.44
41	.0960	2-1/2	4-5/8	15.44
42	.0935	2-1/4	4-1/4	15.44
43	.0890	2-1/4	4-1/4	15.44
44	.0860	2-1/4	4-1/4	15.44
45	.0820	2-1/4	4-1/4	15.44
46	.0810	2-1/4	4-1/4	15.44
47	.0785	2-1/4	4-1/4	15.44
48	.0760	2	3-3/4	15.44
49	.0730	2	3-3/4	15.44
50	.0700	2	3-3/4	15.44
51	.0670	2	3-3/4	15.44
52	.0635	2	3-3/4	15.44
53	.0595	1-3/4	3	15.44
54	.0550	1-3/4	3	15.44
55	.0520	1-3/4	3	15.44
56	.0465	1-1/8	2-1/4	15.44
57	.0430	1-1/8	2-1/4	15.44
58	.0420	1-1/8	2-1/4	15.44
59	.0410	1-1/8	2-1/4	15.44
60	.0400	1-1/8	2-1/4	15.44

#53 - #60 are not split point

Letter Sizes (Straight Shank) "A" To "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° SPLIT PT TLDC
A	.234	3-3/4	6-1/8	\$24.06
B	.238	3-3/4	6-1/8	24.06
C	.242	3-3/4	6-1/8	24.06
D	.246	3-3/4	6-1/8	24.06
E	.250	3-3/4	6-1/8	18.46
F	.257	3-7/8	6-1/4	28.62
G	.261	3-7/8	6-1/4	28.62
H	.266	3-7/8	6-1/4	28.62
I	.272	3-7/8	6-1/4	28.62
J	.277	3-7/8	6-1/4	28.62
K	.281	3-7/8	6-1/4	28.62
L	.290	4	6-3/8	28.62
M	.295	4	6-3/8	28.62

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° SPLIT PT TLDC
N	.302	4	6-3/8	\$28.62
O	.316	4-1/8	6-1/2	31.46
P	.323	4-1/8	6-1/2	31.46
Q	.332	4-1/8	6-1/2	31.46
R	.339	4-1/8	6-1/2	31.46
S	.348	4-1/4	6-3/4	38.78
T	.358	4-1/4	6-3/4	38.78
U	.368	4-1/4	6-3/4	38.78
V	.377	4-3/8	7	40.10
W	.386	4-3/8	7	40.10
X	.397	4-3/8	7	40.10
Y	.404	4-3/8	7	40.10
Z	.413	4-5/8	7-1/4	43.10

PACKAGING

#1 To #60 - 12 Drills/Envelope
 A To I - 12 Drills/Envelope J To Z - 6 Drills/Tube