


# HIGH SPEED STEEL TAPER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
<b>TLDHB</b>	 OXIDE FINISH	For deep hole drilling in hard steels, stainless steels and other hard materials. Mfr. to NAS 907-B specs.	M2	135° Split Pt. Std. Spiral Hvy. Duty Web

## Fractional Sizes (Straight Shank) 1/16" to 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
* 1/16	.0625	1-3/4	3	TLDHB004	4.30
* 5/64	.0781	2	3-3/4	TLDHB005	4.30
3/32	.0938	2-1/4	4-1/4	TLDHB006	5.22
7/64	.1094	2-1/2	4-5/8	TLDHB007	7.06
1/8	.1250	2-3/4	5-1/8	TLDHB008	7.90
9/64	.1406	3	5-3/8	TLDHB009	8.80
5/32	.1562	3	5-3/8	TLDHB010	8.80
11/64	.1719	3-3/8	5-3/4	TLDHB011	9.98
3/16	.1875	3-3/8	5-3/4	TLDHB012	9.98
13/64	.2031	3-5/8	6	TLDHB013	11.08
7/32	.2188	3-5/8	6	TLDHB014	11.08
15/64	.2344	3-3/4	6-1/8	TLDHB015	11.34
1/4	.2500	3-3/4	6-1/8	TLDHB016	11.34
17/64	.2656	3-7/8	6-1/4	TLDHB017	12.22
9/32	.2812	3-7/8	6-1/4	TLDHB018	12.22
19/64	.2969	4	6-3/8	TLDHB019	12.66
5/16	.3125	4	6-3/8	TLDHB020	12.66
21/64	.3281	4-1/8	6-1/2	TLDHB021	13.96
11/32	.3438	4-1/8	6-1/2	TLDHB022	13.96
23/64	.3594	4-1/4	6-3/4	TLDHB023	15.34
3/8	.3750	4-1/4	6-3/4	TLDHB024	15.34
25/64	.3906	4-3/8	7	TLDHB025	18.06
13/32	.4062	4-3/8	7	TLDHB026	18.06
27/64	.4219	4-5/8	7-1/4	TLDHB027	19.70
7/16	.4375	4-5/8	7-1/4	TLDHB028	19.70
29/64	.4531	4-3/4	7-1/2	TLDHB029	23.52
15/32	.4688	4-3/4	7-1/2	TLDHB030	23.52
31/64	.4844	4-3/4	7-3/4	TLDHB031	25.18
1/2	.5000	4-3/4	7-3/4	TLDHB032	25.18

\* Not Split Point