

HIGH SPEED STEEL EXTRA LENGTH (LONG BOY) DRILLS

ICS USA

HEAVY DUTY

SPLIT POINT



High Speed Steel Extra Length (Long Boy) Drills with a heavy duty 135° split point are designed for deep hole drilling in tougher materials or drilling in difficult to reach locations. 135° split point improves penetration rates, reduces location error, and helps maintain accuracy. They are also known as Contractor's Long Boy Drills or simply as Long Boy Drills.

Fractional Sizes (Straight Shank) 1/8 To 1" Dia.

SIZE	DECIMAL EQUIV.	HIGH SPEED STEEL	
		12" OVERALL 9" FLUTE	18" OVERALL 14" FLUTE
		OXIDE FINISH 135° S/P	OXIDE FINISH 135° S/P
		LBDHB12L	LBDHB18L
1/8	.1250	\$19.18	\$ -
5/32	.1562	20.62	-
3/16	.1875	21.50	42.72
7/32	.2188	22.82	42.72
1/4	.2500	23.56	44.18
9/32	.2812	24.42	47.04
5/16	.3125	25.04	47.04
11/32	.3438	26.64	49.76
3/8	.3750	27.12	49.76
13/32	.4062	29.78	53.84
7/16	.4375	33.60	57.82
15/32	.4688	39.88	66.96
1/2	.5000	35.84	70.00

SIZE	DECIMAL EQUIV.	HIGH SPEED STEEL	
		12" OVERALL 9" FLUTE	18" OVERALL 14" FLUTE
		OXIDE FINISH 135° S/P	OXIDE FINISH 135° S/P
		LBDHB12L	LBDHB18L
17/32	.5321	\$48.82	\$80.58
9/16	.5625	48.82	81.84
19/32	.5938	52.26	84.50
5/8	.6250	54.42	88.42
21/32	.6562	58.64	97.18
11/16	.6875	61.74	103.72
23/32	.7188	66.56	112.86
3/4	.7500	68.92	119.34
25/32	.7812	87.14	137.12
13/16	.8125	92.20	141.98
7/8	.8750	108.68	146.12
15/16	.9375	125.24	153.12
1	1.0000	128.60	161.82

HIGH SPEED STEEL

1/2" SHANK EXTRA LENGTH (LONG BOY) DRILLS

ICS USA

HEAVY DUTY

SPLIT POINT



High Speed Steel 1/2" Shank Extra Length (Long Boy) Drills with a heavy duty 135° split point are designed for deep hole drilling in tougher materials or drilling in difficult to reach locations using any 1/2" or larger 3-jaw chuck drill. They are also used by roofing and framing contractors for drilling beams. 135° split point improves penetration rates, reduces location error, and helps maintain accuracy. They are also known as Contractor's Long Boy Drills or simply as Long Boy Drills.

Fractional Sizes (Reduced Shank) 17/32 To 1" Dia.

SIZE	DECIMAL EQUIV.	HIGH SPEED STEEL	
		12" OVERALL 9" FLUTE	18" OVERALL 14" FLUTE
		OXIDE FINISH 135° S/P	OXIDE FINISH 135° S/P
		LBDHBR12L	LBDHBR18L
17/32	.5321		
9/16	.5625		
19/32	.5938		
5/8	.6250	CALL FOR PRICE	CALL FOR PRICE
21/32	.6562		
11/16	.6875		
23/32	.7188		

SIZE	DECIMAL EQUIV.	HIGH SPEED STEEL	
		12" OVERALL 9" FLUTE	18" OVERALL 14" FLUTE
		OXIDE FINISH 135° S/P	OXIDE FINISH 135° S/P
		LBDHBR12L	LBDHBR18L
3/4	.7500		
25/32	.7812		
13/16	.8125		
7/8	.8750	CALL FOR PRICE	CALL FOR PRICE
15/16	.9375		
1	1.0000		