

# HIGH SPEED STEEL AIRCRAFT EXTENSION DRILLS

**ICS USA**

**HEAVY DUTY**

**SPLIT POINT**



## Wire Gauge Sizes (Straight Shank) #1 To #52 Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		HSS		COBALT		TiN COATED	
		6" LENGTH Jobber Fl. Length 135° S/P	12" LENGTH Jobber Fl. Length 135° S/P	12" LENGTH Jobber Fl. Length 118° S/P	12" LENGTH Screw Mach. Flute Length 135° S/P	6" LENGTH Jobber Fl. Length 135° S/P	12" LENGTH Jobber Fl. Length 135° S/P	6" LENGTH Jobber Fl. Length 135° S/P	12" LENGTH Jobber Fl. Length 135° S/P
		AC-06B	AC-12B	AC-12A	AC-12S	AC-06C	AC-12C	AC-06T	AC-12T
1	.2280	\$5.70	\$8.08	\$8.08	\$7.96	\$8.12	\$12.22	\$9.78	\$11.20
2	.2210	5.70	8.08	8.08	7.96	8.12	12.22	9.78	11.20
3	.2130	5.10	7.58	7.58	7.50	7.16	11.16	9.18	10.72
4	.2090	5.10	7.58	7.58	7.50	7.16	11.50	9.18	10.72
5	.2055	5.10	7.58	7.58	7.50	7.16	11.50	9.18	10.72
6	.2040	5.10	7.58	7.58	7.50	7.16	11.50	9.18	10.72
7	.2010	5.10	7.14	7.14	6.98	7.34	9.64	9.18	10.26
8	.1990	5.00	7.14	7.14	6.98	7.34	9.70	8.88	10.26
9	.1960	4.92	7.14	7.14	6.98	7.06	10.42	9.00	10.26
10	.1935	4.60	6.90	6.90	6.86	6.60	9.70	8.68	10.04
11	.1910	4.26	6.90	6.90	6.86	6.16	10.04	8.34	10.04
12	.1890	4.26	6.90	6.90	6.86	6.16	10.04	8.34	10.04
13	.1850	4.26	6.90	6.90	6.80	6.16	9.48	8.34	10.04
14	.1820	4.26	6.72	6.72	6.72	6.16	10.98	6.32	8.32
15	.1800	4.26	6.72	6.72	6.72	6.16	9.64	6.32	8.32
16	.1770	4.26	6.72	6.72	6.72	6.16	9.26	6.32	8.32
17	.1730	4.26	6.68	6.68	6.68	6.16	9.20	6.32	8.28
18	.1695	4.26	6.68	6.34	6.32	6.16	8.40	6.32	7.94
19	.1660	4.26	6.68	6.34	6.32	6.16	8.36	6.32	7.94
20	.1610	3.86	6.24	6.24	6.26	5.56	8.26	5.92	7.82
21	.1590	3.86	6.24	6.24	6.26	5.56	8.02	5.92	7.82
22	.1570	3.86	6.16	6.16	6.26	5.56	8.52	5.92	7.76
23	.1549	3.86	5.90	5.90	5.86	5.56	9.14	5.92	7.50
24	.1520	3.86	5.90	5.90	5.86	5.56	7.84	5.92	7.50
25	.1490	3.86	5.60	5.60	5.68	5.56	7.52	5.92	7.20
26	.1470	3.86	5.60	5.60	5.68	5.56	7.36	5.92	7.20
27	.1440	3.86	5.60	5.60	5.68	5.56	7.52	5.92	7.20
28	.1405	3.86	5.56	5.56	5.56	5.56	7.18	5.92	7.16
29	.1360	3.86	5.28	5.28	5.26	5.56	6.90	5.92	6.86
30	.1285	3.20	5.22	5.22	5.20	4.52	6.68	5.26	6.82
31	.1200	3.20	4.78	4.78	4.84	4.52	6.50	5.26	6.38
32	.1160	3.20	4.78	4.78	4.84	4.52	6.40	5.26	6.38
33	.1130	3.20	4.78	4.78	4.78	4.52	6.34	5.26	6.38
34	.1110	3.20	4.78	4.78	4.78	4.52	6.34	5.26	6.38
35	.1100	3.20	4.78	4.78	4.78	4.52	6.34	5.26	6.38
36	.1055	3.26	5.12	5.12	5.26	4.70	6.68	5.32	6.38
37	.1040	3.26	5.12	5.12	5.26	4.70	6.80	5.32	6.38
38	.1010	3.26	5.12	5.12	5.26	4.70	6.58	5.32	6.38
39	.0995	3.36	5.12	5.12	5.32	4.70	6.58	5.44	6.38
40	.0980	2.90	5.12	5.12	5.32	4.18	6.58	4.96	6.38
41	.0960	2.90	5.16	5.16	5.44	4.18	6.58	4.96	6.42
42	.0935	2.90	5.16	5.16	5.38	4.46	6.50	4.96	6.42
43	.0890	3.68	5.16	5.16	5.38	5.22	7.18	5.74	6.42
44	.0860	3.68	5.16	5.16	5.38	5.22	6.50	5.74	6.42
45	.0820	3.68	5.16	5.16	5.38	5.22	6.50	5.74	6.42
46	.0810	3.68	5.16	5.16	5.38	5.22	6.50	5.74	6.42
47	.0785	3.68	5.56	5.56	5.78	5.22	6.90	5.74	7.16
48	.0760	3.68	5.56	5.56	5.78	5.22	6.90	5.74	7.16
49	.0730	3.68	5.56	5.56	5.78	5.22	6.90	5.74	7.16
50	.0700	3.68	5.56	5.56	5.78	5.22	6.90	5.74	7.16
51	.0670	3.68	5.56	5.56	5.78	5.22	6.90	5.74	7.16
52	.0635	3.68	5.56	5.56	5.78	5.22	6.90	5.74	7.16

Minimum order 12 each. Add 15% for orders accepted in less than standard packaging.