

# HIGH SPEED STEEL COMBINED DRILLS & COUNTERSINKS

ICS WIS

GENERAL PURPOSE

118° POINT

PLAIN  
TYPE



60°, 82° & 90°  
INCLUDED ANGLES

Plain Type Combined Drills & Countersinks are designed to produce accurate center holes in components which require machining between centers. Sizes #0 to #000 are often referred to as Missile & Aircraft Series.

SIZE	BODY DIA.	DRILL DIA.	DRILL LENGTH	OVERALL LENGTH	ITEM NO.		PRICE EACH	PKG. QTY.
					60°			
000	1/8	.020	.020	1-1/4	CDC#000		4.68	10
00	1/8	0.25	.025	1-1/4	CDC#00		4.68	10
0	1/8	1/32	1/32	1-1/4	CDC#0		4.68	10
1	1/8	3/64	3/64	1-1/4	CDC#01		1.76	10
2	3/16	5/64	5/64	1-7/8	CDC#02		1.98	10
3	1/4	7/64	7/64	2	CDC#03		1.98	10
4	5/16	1/8	1/8	2-1/8	CDC#04		2.12	10
4-1/2	3/8	9/64	9/64	2-1/2	CDC#04.5		3.68	10
5	7/16	3/16	3/16	2-3/4	CDC#05		4.82	10
6	1/2	7/32	7/32	3	CDC#06		8.40	5
7	5/8	1/4	1/4	3-1/4	CDC#07		14.90	1
8	3/4	5/16	5/16	3-1/2	CDC#08		20.44	1
9	7/8	11/32	11/32	3-5/8	CDC#09		46.20	1
10	1	3/8	3/8	3-3/4	CDC#10		63.00	1
					82°	90°		
1	1/8	3/64	3/64	1-1/4	CDC082-#01	CDC090-#01	4.12	10
2	3/16	5/64	5/64	1-7/8	CDC082-#02	CDC090-#02	5.00	10
3	1/4	7/64	7/64	2	CDC082-#03	CDC090-#03	5.46	10
4	5/16	1/8	1/8	2-1/8	CDC082-#04	CDC090-#04	6.60	10
5	7/16	3/16	3/16	2-3/4	CDC082-#05	CDC090-#05	11.60	10
6	1/2	7/32	7/32	3	CDC082-#06	CDC090-#06	15.38	5
7	5/8	1/4	1/4	3-1/4	CDC082-#07	CDC090-#07	25.96	1
8	3/4	5/16	5/16	3-1/2	CDC082-#08	CDC090-#08	39.82	1

Available with Titanium Nitride (TiN) Coating. Inquire for pricing.

# COBALT COMBINED DRILL & COUNTERSINKS

ICS WIS

HEAVY DUTY

118° POINT

PLAIN  
TYPE



60° INCLUDED  
ANGLE

SIZE	BODY DIA.	DRILL DIA.	DRILL LENGTH	OVERALL LENGTH	ITEM NO.	PRICE EACH	PKG. QTY.
1	1/8	3/64	3/64	1-1/4	CDCC#01	8.56	10
2	3/16	5/64	5/64	1-7/8	CDCC#02	8.56	10
3	1/4	7/64	7/64	2	CDCC#03	8.56	10
4	5/16	1/8	1/8	2-1/8	CDCC#04	10.32	10
5	7/16	3/16	3/16	2-3/4	CDCC#05	20.58	10
6	1/2	7/32	7/32	3	CDCC#06	35.54	5
7	5/8	1/4	1/4	3-1/4	CDCC#07	66.18	1
8	3/4	5/16	5/16	3-1/2	CDCC#08	80.62	1

# SOLID CARBIDE COMBINED DRILL & COUNTERSINKS

ICS WIS

HEAVY DUTY

118° POINT

PLAIN  
ANGLE



60° INCLUDED  
ANGLE

SIZE	BODY DIA.	DRILL DIA.	DRILL LENGTH	OVERALL LENGTH	ITEM NO.	PRICE EACH	PKG. QTY.
00	1/8	.025	.025	1-1/4	SCDCC#00	25.76	1
0	1/8	1/32	1/32	1-1/4	SCDCC#0	25.76	1
1	1/8	3/64	3/64	1-1/4	SCDCC#01	23.30	1
2	3/16	5/64	5/64	1-7/8	SCDCC#02	26.96	1
3	1/4	7/64	7/64	2	SCDCC#03	38.98	1
4	5/16	1/8	1/8	2-1/8	SCDCC#04	55.64	1
5	7/16	3/16	3/16	2-3/4	SCDCC#05	92.86	1
6	1/2	7/32	7/32	3	SCDCC#06	108.56	1