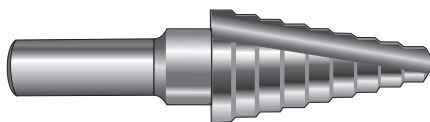


HIGH SPEED STEEL STEPPED CONE DRILLS

ICS USA

SPECIAL PURPOSE

SELF-STARTING POINT

TWO
FLUTE

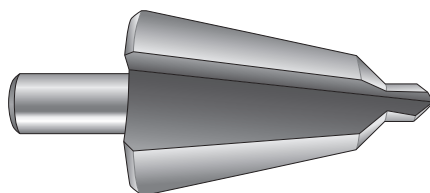
High Speed Steel 2 Flute Stepped Cone Drills are designed for drilling and enlarging perfectly round holes from 1/8" to 1-1/2" diameter in thin materials up to 1/8" thick. No pilot hole is required. Self-starting split point prevents walking. Each hole is automatically deburred by the cutting edge of the next larger size. Ideal for drilling sheet metal, non-ferrous metals, plastics, PVC, laminates, or wood. They are also known as Step Drill Bits or Step Drills.

LARGE DIAMETER	SHANK	SIZE RANGE	APPLICATION	HOLES	ITEM NO.	PRICE
HIGH SPEED STEEL						
1/2A	1/4	1/8 - 1/2 by 32nds	Common Size Holes	13	SCD032A	17.20
1/2B	1/4	3/16 - 1/2 by 16ths	Common Size Holes	6	SCD032B	18.26
3/4	3/8	1/4 - 3/4 by 16ths	Medium Size Holes	9	SCD048	25.20
7/8	3/8	3/16 - 7/8 by 16ths	1/2 Conduit	12	SCD056	33.04
1	3/8 - 1/2	9/16 - 1 by 16ths	Common Size Holes	8	SCD100	38.08
1-1/8	3/8	7/16 - 1-1/8 by 16ths	1/2 & 3/4 Conduit	11	SCD108	52.00
1-3/8	1/2	3/4 - 1-3/8 by 16ths	1" Conduit/Tubing	11	SCD124	58.30
1-1/2	1/2	1/4 - 1-1/2 by 8ths	Large Holes	11	SCD132	105.00
TIN COATED						
1/2A	1/4	1/8 - 1/2 by 32nds	Common Size Holes	13	SCDT032A	25.66
1/2B	1/4	3/16 - 1/2 by 16ths	Common Size Holes	6	SCDT032B	28.00
3/4	3/8	1/4 - 3/4 by 16ths	Medium Size Holes	9	SCDT048	37.34
7/8	3/8	3/16 - 7/8 by 16ths	1/2 Conduit	12	SCDT056	46.66
1	3/8 - 1/2	9/16 - 1 by 16ths	Common Size Holes	8	SCDT100	48.30
1-1/8	3/8	7/16 - 1-1/8 by 16ths	1/2 & 3/4 Conduit	11	SCDT108	58.34
1-3/8	1/2	3/4 - 1-3/8 by 16ths	1" Conduit/Tubing	11	SCDT124	65.34
1-1/2	1/2	1/4 - 1-1/2 by 8ths	Large Holes	11	SCDT132	136.50

HIGH SPEED STEEL TAPERED CONE DRILLS

ICS WIS

SELF-STARTING POINT

TWO
FLUTE

High Speed Steel 2 Flute Tapered Cone Drills are designed to drill burr free holes from 1/8" to 1-1/8" diameter in metal, plastic, PVC, laminates, or wood. A washer can be placed on the cone to act as a simple stop gauge. Ideal for sheet metal and hole enlarging work. Also used for holes for knockout punches and holes for push buttons and indicator lights. They are also known as Sheet and Tube Drills, Conical Drills, Concut Drills, and Sheet Drills.

LARGE DIAMETER	SHANK	SIZE RANGE	APPLICATION	ITEM NO.	PRICE
HIGH SPEED STEEL					
7/8	3/8	3/8 - 7/8	Auto Body Work, Conduit Holes	TCD056	26.68
1-1/8	3/8	5/8 - 1-1/8	Holes for Knockout Punches	TCD108	41.04
TIN COATED					
7/8	3/8	3/8 - 7/8	Auto Body Work, Conduit Holes	TCDT056	52.58
1-1/8	3/8	5/8 - 1-1/8	Holes for Knockout Punches	TCDT108	78.90