

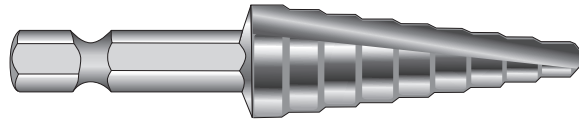
# 1/4" HEX SHANK STEPPED CONE DRILLS

ICS USA

SPECIAL PURPOSE

SELF-STARTING POINT

QUICK CHANGE  
HEX SHANK



TWO  
FLUTE

High Speed Steel 2 Flute Stepped Cone Drills are designed for drilling and enlarging perfectly round holes from 1/8" to 1-1/2" diameter in thin materials up to 1/8" thick. No pilot hole is required. Self-starting split point prevents walking. Each hole is automatically deburred by the cutting edge of the next larger size. Ideal for drilling sheet metal, non-ferrous metals, plastics, PVC, laminates, or wood. **1/4" Quick Change Hex Shank** has a recessed snap-in ring to lock drills into a drill chuck. They are also known as Step Drill Bits or Step Drills.

LARGE							
DIAMETER	SIZE RANGE	APPLICATION	HOLES	ITEM NO.	PRICE		
<b>HIGH SPEED STEEL</b>							
1/2A	1/8 - 1/2 by 32nds	Common Size Holes	13	SCDQC032A	CALL FOR PRICE		
1/2B	3/16 - 1/2 by 16ths	Common Size Holes	6	SCDQC032B			
3/4	1/4 - 3/4 by 16ths	Medium Size Holes	9	SCDQC048			
7/8	3/16 - 7/8 by 16ths	1/2 Conduit	12	SCDQC056			
1	9/16 - 1 by 16ths	Common Size Holes	8	SCDQC100			
1-1/8	7/16 - 1-1/8 by 16ths	1/2 & 3/4 Conduit	11	SCDQC108			
1-3/8	1/4 - 1-3/8 by 8ths	1" Conduit/Tubing	10	SCDQC124			
<b>TiN COATED</b>							
1/2A	1/8 - 1/2 by 32nds	Common Size Holes	13	SCDTQC032A			
1/2B	3/16 - 1/2 by 16ths	Common Size Holes	6	SCDTQC032B			
3/4	1/4 - 3/4 by 16ths	Medium Size Holes	9	SCDTQC048			
7/8	3/16 - 7/8 by 16ths	1/2 Conduit	12	SCDTQC056			
1	9/16 - 1 by 16ths	Common Size Holes	8	SCDTQC100			
1-1/8	7/16 - 1-1/8 by 16ths	1/2 & 3/4 Conduit	11	SCDTQC108			
1-3/8	1/4 - 1-3/8 by 8ths	1" Conduit/Tubing	10	SCDTQC124			

## HIGH SPEED STEEL - TiN COATED 1/4" HEX SHANK STEPPED CONE DRILL SET

METAL INDEX

ILLUSTRATION	TYPE OF DRILLS	ITEM NO.	PRICE
<p><b>3 PC DRILL SET</b> 28 Hole Sizes</p>	<p>Stepped Cone Drills 1/4" Quick Change Hex Shank TiN Coated</p>	DS-SCDTQC-3	CALL FOR PRICE
	<p style="text-align: center;"><b>PIECES IN SET</b></p> <p>1/8 - 1/2 • 13 Sizes 3/16 - 1/2 • 6 Sizes 1/4 - 3/4 • 9 Sizes</p>		