HIGH SPEED STEEL

BRAD POINT DRILLS

ICS USA **HEAVY DUTY**

BRAD POINT



High Speed Steel Brad Point Drills are designed to drill smooth, accurate holes in wood with minimum tear-out. Center spur point holds drill on target and prevents walking when two cutting spurs make contact with a surface, so even overlapping holes can be drilled. Drills are made of high speed steel and will stay sharp much longer than high carbon tool steels. Brad Point Drills Are also known as Dowelling Bits or Lip and Spur Drill Bits.

	OVERALL	2 111111	ITEM	
SIZE	LENGTH	SHANK	NO.	PRICE
1/8	2-3/4	1/8	BPD008	4.52
9/64	2-7/8	9/64	BPD009	4.72
5/32	3-1/8	5/32	BPD010	4.84
11/64	3-1/4	11/64	BPD011	4.94
3/16	3-1/2	3/16	BPD012	5.14
13/64	3-5/8	13/64	BPD013	5.14
7/32	3-3/4	7/32	BPD014	5.26
15/32	3-7/8	15/32	BPD015	5.46
1/4	4	1/4	BPD016	6.20
17/64	4-1/8	17/64	BPD017	7.36
9/32	4-1/4	9/32	BPD018	7.78
19/64	4-3/8	19/64	BPD019	8.20

	OVERALL		ITEM	
SIZE	LENGTH	SHANK	NO.	PRICE
5/16	4-1/2	5/16	BPD020	8.62
11/32	4-3/4	11/32	BPD022	9.98
3/8	5	3/8	BPD024	11.56
13/32	5-1/4	3/8	BPD026	13.24
7/16	5-1/2	3/8	BPD028	14.92
15/32	6	3/8	BPD030	15.76
1/2	6	3/8	BPD032	18.90
9/16	6	1/2	BPD036	23.00
5/8	6	1/2	BPD040	25.72
3/4	6	1/2	BPD048	35.42
7/8	6	1/2	BPD056	39.94
1	6	1/2	BPD100	- ,

CARBIDE TIPPED

BRAD POINT DRILLS - 3/8" SHANK

ICS WIS **SPECIAL PURPOSE**

SPUR BRAD POINT

STRAIGHT 3/8" SHANK



RIGHT HAND CUT

3/8" Shank Carbide Tipped Brad Point Drills are designed for drilling any type of wood, hard fiber plates, plastic materials, laminated products, chip core, and in any wood product containing glue. They can also be used for drilling fine grain hardwoods such as maple and pecan. These are industrial grade drills that stay sharp 10 to 20 times longer than high speed steel drills. They can be resharpenend with diamond needle files.

3/8" Shank • 4" Flute Length • 5-1/2" Overall Length

	SHANK	FLUTE	OVERALL	ITEM	
SIZE	DIMENSIONS	LENGTH	LENGTH	NO.	PRICE
3/8	3/8 x 1-1/2	4	5-1/2	CTBPD05L024TS	34.08
7/16	3/8 x 1-1/2	4	5-1/2	CTBPD05L028TS	34.96
1/2	3/8 x 1-1/2	4	5-1/2	CTBPD05L032TS	39.94
9/16	3/8 x 1-1/2	4	5-1/2	CTBPD05L036TS	45.04
5/8	3/8 x 1-1/2	4	5-1/2	CTBPD05L040TS	54.96
3/4	3/8 x 1-1/2	4	5-1/2	CTBPD05L048TS	64.54