HIGH SPEED STEEL DRILL POINT CENTER DRILLS

ICS WIS

SPECIAL PURPOSE

90° POINT



High Speed Steel 90° Drill Point Center Drills in sizes 3/32" to 3/8" are designed for use with all types of adjustable counterbores and countersinks when a deeper pilot hole is required or for straight boring jobs. 90° drills on center and reduces chipping and grabbing on break through.

4-1/2" Overall Length

	FLUTE	OVERALL	ROTATION	ITEM	
SIZE	LENGTH	LENGTH	DIRECTION	NO.	PRICE
3/32	2-1/2	4-1/2	RIGHT	DPCD04L006	7.04
1/8	2-1/2	4-1/2	RIGHT	DPCD04L008	7.04
5/32	2-1/2	4-1/2	RIGHT	DPCD04L010	7.04
3/16	2-1/2	4-1/2	RIGHT	DPCD04L012	7.04
7/32	2-1/2	4-1/2	RIGHT	DPCD04L014	7.28
1/4	2-1/2	4-1/2	RIGHT	DPCD04L016	7.88
9/32	2-1/2	4-1/2	RIGHT	DPCD04L018	12.60
19/64	2-1/2	4-1/2	RIGHT	DPCD04L019	12.60
5/16	2-1/2	4-1/2	RIGHT	DPCD04L020	12.60
3/8	2-1/2	4-1/2	RIGHT	DPCD04L024	12.60

6" Overall Length

	FLUTE	OVERALL	ROTATION	ITEM	
SIZE	LENGTH	LENGTH	DIRECTION	NO.	PRICE
3/32	2-1/2	6	RIGHT	DPCD06L006	7.04
1/8	2-1/2	6	RIGHT	DPCD06L008	7.04
5/32	2-1/2	6	RIGHT	DPCD06L010	7.04
3/16	2-1/2	6	RIGHT	DPCD06L012	7.04
7/32	2-1/2	6	RIGHT	DPCD06L014	7.28
1/4	2-1/2	6	RIGHT	DPCD06L016	7.88
9/32	2-1/2	6	RIGHT	DPCD06L018	12.60
19/64	2-1/2	6	RIGHT	DPCD06L019	12.60
5/16	2-1/2	6	RIGHT	DPCD06L020	12.60
3/8	2-1/2	6	RIGHT	DPCD06L024	12.60

6" Overall Length - LEFT HAND

	FLUTE	OVERALL	ROTATION	ITEM	
SIZE	LENGTH	LENGTH	DIRECTION	NO.	PRICE
3/16	2-1/2	6	LEFT	DPCDL06L012	8.10