Indexable Countersinks are designed with a positive rake for smooth cutting without chatter. No tool resharpening needed. Uses standard square or triangle inserts that come with countersink.

<table>
<thead>
<tr>
<th>CUTTER BODY DIA.</th>
<th>MIN</th>
<th>MAX</th>
<th>SHANK DIA.</th>
<th>INSERTS USED</th>
<th>60° CSK ITEM NO.</th>
<th>82° CSK ITEM NO.</th>
<th>90° CSK ITEM NO.</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/8</td>
<td>1/2</td>
<td>3/8</td>
<td>TCMT21.51SC6</td>
<td>ICSK060-032</td>
<td>ICSK082-032</td>
<td>ICSK090-032</td>
<td>31.56</td>
<td></td>
</tr>
<tr>
<td>1/4</td>
<td>3/4</td>
<td>1/2</td>
<td>TCMT32.51SC6</td>
<td>ICSK060-048</td>
<td>ICSK082-048</td>
<td>ICSK090-048</td>
<td>36.72</td>
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</tr>
<tr>
<td>1/2</td>
<td>1-3/4</td>
<td>1/2</td>
<td>SCMT432C6</td>
<td>ICSK060-148</td>
<td>ICSK082-148</td>
<td>ICSK090-148</td>
<td>47.02</td>
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</tr>
<tr>
<td>1-1/4</td>
<td>2-1/2</td>
<td>3/4</td>
<td>SCMT432C6</td>
<td>ICSK060-232</td>
<td>ICSK082-232</td>
<td>ICSK090-232</td>
<td>57.66</td>
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</table>

For use with ICS Indexable Countersinks. Choose a C6 or Titanium Nitride coated.

<table>
<thead>
<tr>
<th>INSERT STYLE</th>
<th>GRADE</th>
<th>RADIUS</th>
<th>INSCRIBED CIRCLE (I.C.)</th>
<th>ITEM NO.</th>
<th>PRICE</th>
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<tbody>
<tr>
<td>TRIANGLE</td>
<td>C-6</td>
<td>1/64</td>
<td>1/4</td>
<td>I-TCMT21.51SC6</td>
<td>6.68</td>
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<tr>
<td></td>
<td>TiN Coat</td>
<td>1/64</td>
<td>1/4</td>
<td>I-TCMT21.51ST6</td>
<td>9.34</td>
</tr>
<tr>
<td></td>
<td>C-6</td>
<td>1/64</td>
<td>3/8</td>
<td>I-TCMT32.51SC6</td>
<td>6.68</td>
</tr>
<tr>
<td></td>
<td>TiN Coat</td>
<td>1/64</td>
<td>3/8</td>
<td>I-TCMT32.51ST6</td>
<td>9.34</td>
</tr>
<tr>
<td>SQUARE</td>
<td>C-6</td>
<td>1/32</td>
<td>1/2</td>
<td>I-SCMT432C6</td>
<td>13.38</td>
</tr>
<tr>
<td></td>
<td>TiN Coat</td>
<td>1/32</td>
<td>1/2</td>
<td>I-SCMT432T6</td>
<td>16.06</td>
</tr>
</tbody>
</table>

For use with ICS Indexable Countersinks. Choose a C6 or Titanium Nitride coated.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>POINT ANGLE</th>
<th>ITEM NO.</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>3 PC INDEXABLE COUNTERSINK SET</td>
<td>60°</td>
<td>ICSK060-3</td>
<td>155.38</td>
</tr>
<tr>
<td>(NOT ILLUSTRATED)</td>
<td>82°</td>
<td>ICSK082-3</td>
<td>155.38</td>
</tr>
<tr>
<td>SIZES 3/4, 1-3/4, 2-1/2</td>
<td>90°</td>
<td>ICSK090-3</td>
<td>155.38</td>
</tr>
<tr>
<td>4 PC INDEXABLE COUNTERSINK SET</td>
<td>60°</td>
<td>ICSK060-4</td>
<td>190.10</td>
</tr>
<tr>
<td></td>
<td>82°</td>
<td>ICSK082-4</td>
<td>190.10</td>
</tr>
<tr>
<td></td>
<td>90°</td>
<td>ICSK090-4</td>
<td>190.10</td>
</tr>
<tr>
<td>SIZES 1/2, 3/4, 1-3/4, 2-1/2</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>