

HIGH SPEED STEEL

CHUCKING REAMERS - STANDARD DECIMAL SIZES

ICS WIS

SPECIAL PURPOSE

RIGHT HAND CUT

STRAIGHT SHANK



STRAIGHT FLUTE

High Speed Steel Decimal Size Chucking Reamers are designed to remove a very small (.0005 to .001 inch) amount of metal when sizing a hole.

Standard Intermediate Decimal Sizes .1230 to .2830 Diameter

SIZE	NOMINAL LENGTHS		NO. OF FLUTES	PRICE CRSFDS
	FLUTE	OVERALL		
.1230	7/8	3-1/2	6	18.32
.1240	7/8	3-1/2	6	18.32
.1245	7/8	3-1/2	6	18.32
.1247	7/8	3-1/2	6	18.32
.1255	7/8	3-1/2	6	18.32
.1260	7/8	3-1/2	6	18.32
.1265	7/8	3-1/2	6	18.32
.1270	7/8	3-1/2	6	18.32
.1280	7/8	3-1/2	6	18.32
.1290	7/8	3-1/2	6	18.32
.1295	7/8	3-1/2	6	18.32
.1300	7/8	3-1/2	6	18.32
.1370	1	4	6	18.82
.1375	1	4	6	18.82
.1380	1	4	6	18.82
.1400	1	4	6	18.82
.1410	1	4	6	18.82
.1415	1	4	6	18.82
.1420	1	4	6	18.82
.1520	1	4	6	18.82
.1560	1	4	6	18.82
.1580	1	4	6	18.82
.1670	1-1/8	4-1/2	6	18.82
.1720	1-1/8	4-1/2	6	18.82
.1740	1-1/8	4-1/2	6	18.82
.1750	1-1/8	4-1/2	6	18.82
.1760	1-1/8	4-1/2	6	18.82
.1770	1-1/8	4-1/2	6	18.82
.1810	1-1/8	4-1/2	6	18.82
.1820	1-1/8	4-1/2	6	18.82
.1840	1-1/8	4-1/2	6	18.82
.1845	1-1/8	4-1/2	6	18.82
.1850	1-1/8	4-1/2	6	18.82
.1855	1-1/8	4-1/2	6	18.82
.1860	1-1/8	4-1/2	6	18.82
.1865	1-1/8	4-1/2	6	18.82
.1870	1-1/8	4-1/2	6	18.82
.1875	1-1/8	4-1/2	6	18.82
.1880	1-1/8	4-1/2	6	18.82

SIZE	NOMINAL LENGTHS		NO. OF FLUTES	PRICE CRSFDS
	FLUTE	OVERALL		
.1885	1-1/8	4-1/2	6	18.82
.1895	1-1/8	4-1/2	6	18.82
.1900	1-1/8	4-1/2	6	18.82
.1905	1-1/4	5	6	21.06
.1910	1-1/4	5	6	21.06
.1915	1-1/4	5	6	21.06
.1920	1-1/4	5	6	21.06
.1930	1-1/4	5	6	21.06
.1940	1-1/4	5	6	21.06
.1950	1-1/4	5	6	21.06
.1960	1-1/4	5	6	21.06
.1970	1-1/4	5	6	21.06
.1980	1-1/4	5	6	21.06
.1990	1-1/4	5	6	21.06
.2000	1-1/4	5	6	21.06
.2020	1-1/4	5	6	21.06
.2024	1-1/4	5	6	21.06
.2030	1-1/4	5	6	21.06
.2050	1-1/4	5	6	21.06
.2060	1-1/4	5	6	21.06
.2070	1-1/4	5	6	21.06
.2080	1-1/4	5	6	21.06
.2090	1-1/4	5	6	21.06
.2100	1-1/4	5	6	21.06
.2110	1-1/4	5	6	21.06
.2120	1-1/4	5	6	31.50
.2140	1-1/4	5	6	21.06
.2150	1-1/4	5	6	21.06
.2155	1-1/4	5	6	21.06
.2160	1-1/4	5	6	21.06
.2170	1-1/4	5	6	21.06
.2180	1-1/4	5	6	21.06
.2190	1-1/4	5	6	21.06
.2200	1-1/4	5	6	21.06
.2211	1-1/2	6	6	21.06
.2270	1-1/2	6	6	21.06
.2300	1-1/2	6	6	21.06
.2310	1-1/2	6	6	21.06
.2320	1-1/2	6	6	21.06

SIZE	NOMINAL LENGTHS		NO. OF FLUTES	PRICE CRSFDS
	FLUTE	OVERALL		
.2340	1-1/2	6	6	21.06
.2350	1-1/2	6	6	21.06
.2360	1-1/2	6	6	21.06
.2370	1-1/2	6	6	21.06
.2380	1-1/2	6	6	21.06
.2390	1-1/2	6	6	21.06
.2400	1-1/2	6	6	21.06
.2410	1-1/2	6	6	21.06
.2420	1-1/2	6	6	21.06
.2430	1-1/2	6	6	21.06
.2440	1-1/2	6	6	21.06
.2450	1-1/2	6	6	21.06
.2460	1-1/2	6	6	21.06
.2470	1-1/2	6	6	21.06
.2475	1-1/2	6	6	21.06
.2480	1-1/2	6	6	21.06
.2485	1-1/2	6	6	21.06
.2490	1-1/2	6	6	21.06
.2495	1-1/2	6	6	21.06
.2505	1-1/2	6	6	21.06
.2510	1-1/2	6	6	21.06
.2515	1-1/2	6	6	21.06
.2520	1-1/2	6	6	21.06
.2530	1-1/2	6	6	21.06
.2540	1-1/2	6	6	21.06
.2550	1-1/2	6	6	21.06
.2560	1-1/2	6	6	21.06
.2570	1-1/2	6	6	21.06
.2580	1-1/2	6	6	21.06
.2590	1-1/2	6	6	21.06
.2600	1-1/2	6	6	21.06
.2650	1-1/2	6	6	24.26
.2690	1-1/2	6	6	24.26
.2710	1-1/2	6	6	24.26
.2760	1-1/2	6	6	24.26
.2770	1-1/2	6	6	24.26
.2800	1-1/2	6	6	24.26
.2820	1-1/2	6	6	24.26
.2830	1-1/2	6	6	24.26

For other special decimal sizes, refer to page 192 for pricing not listed.