

HIGH SPEED STEEL

**CHUCKING REAMERS - STANDARD DECIMAL SIZES**

ICS WIS

**SPECIAL PURPOSE**

**RIGHT HAND CUT**

STRAIGHT SHANK



STRAIGHT FLUTE

High Speed Steel Decimal Size Chucking Reamers are designed to remove a very small (.0005 to .001 inch) amount of metal when sizing a hole.

**Standard Intermediate Decimal Sizes .2840 to .7580 Diameter**

SIZE	NOMINAL LENGTHS		NO. OF FLUTES	PRICE CRSFDS
	FLUTE	OVERALL		
.2840	1-1/2	6	6	24.26
.2860	1-1/2	6	6	24.26
.2870	1-1/2	6	6	24.26
.2890	1-1/2	6	6	24.26
.2900	1-1/2	6	6	24.26
.2920	1-1/2	6	6	24.26
.2930	1-1/2	6	6	24.26
.2940	1-1/2	6	6	24.26
.2960	1-1/2	6	6	24.26
.2980	1-1/2	6	6	24.26
.2990	1-1/2	6	6	24.26
.3030	1-1/2	6	6	24.26
.3050	1-1/2	6	6	24.26
.3060	1-1/2	6	6	24.26
.3070	1-1/2	6	6	24.26
.3090	1-1/2	6	6	24.26
.3100	1-1/2	6	6	24.26
.3105	1-1/2	6	6	24.26
.3110	1-1/2	6	6	24.26
.3115	1-1/2	6	6	24.26
.3120	1-1/2	6	6	24.26
.3130	1-1/2	6	6	24.26
.3135	1-1/2	6	6	24.26
.3140	1-1/2	6	6	24.26
.3145	1-1/2	6	6	24.26
.3150	1-1/2	6	6	24.26
.3160	1-1/2	6	6	24.26
.3165	1-1/2	6	6	24.26
.3170	1-1/2	6	6	24.26
.3180	1-1/2	6	6	24.26
.3190	1-1/2	6	6	24.26
.3200	1-1/2	6	6	24.26
.3220	1-1/2	6	6	24.26
.3240	1-1/2	6	6	24.26
.3250	1-1/2	6	6	24.26
.3270	1-1/2	6	6	24.26
.3280	1-1/2	6	6	24.26
.3290	1-1/2	6	6	24.26
.3300	1-1/2	6	6	24.26

SIZE	NOMINAL LENGTHS		NO. OF FLUTES	PRICE CRSFDS
	FLUTE	OVERALL		
.3360	1-1/2	6	6	24.26
.3370	1-1/2	6	6	24.26
.3440	1-1/2	6	6	24.26
.3490	1-3/4	7	6	30.18
.3490	1-3/4	7	6	30.18
.3550	1-3/4	7	6	30.18
.3590	1-3/4	7	6	30.18
.3690	1-3/4	7	6	30.18
.3730	1-3/4	7	6	30.18
.3740	1-3/4	7	6	30.18
.3745	1-3/4	7	6	30.18
.3755	1-3/4	7	6	30.18
.3760	1-3/4	7	6	30.18
.3765	1-3/4	7	6	30.18
.3770	1-3/4	7	6	30.18
.3790	1-3/4	7	6	30.18
.3800	1-3/4	7	6	30.18
.3860	1-3/4	7	6	30.18
.3880	1-3/4	7	6	30.18
.4000	1-3/4	7	6	30.18
.4070	1-3/4	7	6	30.18
.4300	1-3/4	7	6	30.18
.4320	1-3/4	7	6	30.18
.4355	1-3/4	7	6	30.18
.4365	1-3/4	7	6	30.18
.4370	1-3/4	7	6	30.18
.4385	1-3/4	7	6	30.18
.4390	1-3/4	7	6	30.18
.4410	1-3/4	7	6	30.18
.4420	1-3/4	7	6	30.18
.4430	1-3/4	7	6	30.18
.4440	1-3/4	7	6	30.18
.4480	1-3/4	7	6	30.18
.4490	1-3/4	7	6	30.18
.4550	1-3/4	7	6	30.18
.4560	1-3/4	7	6	30.18
.4820	2	8	6	37.52
.4900	2	8	6	37.52
.4970	2	8	6	37.52

SIZE	NOMINAL LENGTHS		NO. OF FLUTES	PRICE CRSFDS
	FLUTE	OVERALL		
.4980	2	8	6	37.52
.4990	2	8	6	37.52
.4995	2	8	6	37.52
.5010	2	8	6	37.52
.5015	2	8	6	37.52
.5020	2	8	6	37.52
.5030	2	8	6	37.52
.5040	2	8	6	37.52
.5050	2	8	6	37.52
.5240	2	8	6	37.52
.5250	2	8	6	37.52
.5260	2	8	6	37.52
.5300	2	8	6	37.52
.5500	2	8	6	37.52
.5580	2	8	6	37.52
.5590	2	8	6	37.52
.5615	2	8	6	37.52
.5690	2	8	6	37.52
.5740	2	8	6	37.52
.5840	2	8	6	43.46
.5850	2	8	6	43.46
.5860	2	8	6	43.46
.5880	2	8	6	43.46
.6050	2-1/4	9	6	43.46
.6220	2-1/4	9	6	43.46
.6240	2-1/4	9	6	43.46
.6250	2-1/4	9	6	43.46
.6255	2-1/4	9	6	43.46
.6260	2-1/4	9	6	43.46
.6300	2-1/4	9	6	43.46
.7480	2-1/2	9-1/2	8	47.94
.7490	2-1/2	9-1/2	8	47.94
.7510	2-1/2	9-1/2	8	47.94
.7580	2-1/2	9-1/2	8	47.94

For other special decimal sizes, refer to page 192 for pricing not listed.