

HIGH SPEED STEEL

1/2" SHANK SILVER & DEMING REAMERS - 6" LENGTH

ICS WIS

GENERAL PURPOSE

RIGHT HAND CUT



STRAIGHT FLUTE

High Speed Steel 1/2" Shank Straight Flute Silver & Deming Reamers are designed for general purpose reaming where shorter length and extra rigidity are needed. They are ideal for Bridgeport and hand held applications. Ground with a 45° chamfer.



HELICAL FLUTE

High Speed Steel 1/2" Shank Helical Flute Silver & Deming Reamers are designed for reaming materials where additional shear is necessary and to improve chip removal in blind holes. The shorter length provides extra rigidity and strength in tough materials. Ground with a 45° chamfer.

| SIZE | DEC EQUIV | FLUTE LENGTH | STRAIGHT FLUTE | | HELICAL FLUTE | | RECOMMENDED S&D DRILL | ITEM NO. |
|-------|-----------|--------------|----------------|--------|---------------|--------|-----------------------|----------|
| | | | ITEM NO. | PRICE | ITEM NO. | PRICE | | |
| 5/8 | .6250 | 2-1/4 | CRSFRS6L040 | 44.60 | CRHFRS6L040 | 49.32 | 39/64 | SND039 |
| 21/32 | .6562 | 2-1/4 | CRSFRS6L042 | 51.50 | CRHFRS6L042 | 56.30 | 41/64 | SND041 |
| 11/16 | .6875 | 2-1/4 | CRSFRS6L044 | 50.26 | CRHFRS6L044 | 55.52 | 43/64 | SND043 |
| 3/4 | .7500 | 2-1/2 | CRSFRS6L048 | 52.84 | CRHFRS6L048 | 61.18 | 47/64 | SND047 |
| 13/16 | .8125 | 2-1/2 | CRSFRS6L052 | 62.20 | CRHFRS6L052 | 68.36 | 51/64 | SND051 |
| 7/8 | .8750 | 2-5/8 | CRSFRS6L056 | 67.80 | CRHFRS6L056 | 78.40 | 55/64 | SND055 |
| 1 | 1.0000 | 2-3/4 | CRSFRS6L100 | 80.96 | CRHFRS6L100 | 90.80 | 63/64 | SND063 |
| 1-1/8 | 1.1250 | 2-7/8 | CRSFRS6L108 | 97.94 | CRHFRS6L108 | 112.62 | 1-7/64 | SND107 |
| 1-1/4 | 1.2500 | 3 | CRSFRS6L116 | 118.84 | CRHFRS6L116 | 134.06 | 1-15/64 | SND115 |
| 1-3/8 | 1.3750 | 3-1/4 | CRSFRS6L124 | 142.48 | CRHFRS6L124 | 158.02 | 1-23/64 | SND123 |
| 1-1/2 | 1.5000 | 3-1/2 | CRSFRS6L132 | 164.30 | CRHFRS6L132 | 180.40 | 1-31/64 | SND131 |

NOTE: Additional sizes are available. Inquire for pricing.

HIGH SPEED STEEL

1/2" SHANK SILVER & DEMING REAMER SETS

ICS WIS

PLASTIC CASE

| DESCRIPTION | SIZES IN SET | ITEM NO. | PRICE |
|-------------|---|---------------|--------|
| | 6 PC S&D REAMER SET SIZES 5/8, 11/16, 3/4, 13/16, 7/8, 1 1/2 SHANK - STRAIGHT FLUTE REAMERS | RS-CRSFRS6L-6 | 369.14 |
| | 4 PC S&D REAMER SET SIZES 1-1/8, 1-1/4, 1-3/8, 1-1/2 1/2 SHANK - STRAIGHT FLUTE REAMERS | RS-CRSFRS6L-4 | 534.08 |
| | 6 PC S&D REAMER SET SIZES 5/8, 11/16, 3/4, 13/16, 7/8, 1 1/2 SHANK - HELICAL FLUTE REAMERS | RS-CRHFRS6L-6 | 414.06 |
| | 4 PC S&D REAMER SET SIZES 1-1/8, 1-1/4, 1-3/8, 1-1/2 1/2 SHANK - HELICAL FLUTE REAMERS | RS-CRHFRS6L-4 | 595.60 |