

HIGH SPEED STEEL

193K

METRIC MACHINE REAMERS - TAPER SHANK - EXTRA LONG

ICS WIS

SPECIAL PURPOSE

RIGHT HAND CUT

LONG BODY



LEFT HAND FLUTE 7°-10°

High Speed Steel Extra Long Fluted Metric Machine Reamers are designed to fill the needs of users requiring a machine reamer with extra long flutes to ream materials where additional shear is needed. They are manufactured with a 7° - 10° left hand spiral flute and 45° bevel lead for machine use for holes to H7 tolerance.

SIZE mm	DEC EQUIV	MORSE TAPER SHANK	FLUTE LENGTH (mm)	OVERALL LENGTH (mm)	ITEM NO.	PRICE
5.50mm	.2165	1	120mm	200mm	MRHFTSM055X200	176.40
6.00mm	.2362	1	120mm	200mm	MRHFTSM060X200	76.86
6.50mm	.2559	1	120mm	200mm	MRHFTSM065X200	158.76
7.00mm	.2756	1	120mm	200mm	MRHFTSM070X200	107.10
8.00mm	.3150	1	120mm	200mm	MRHFTSM080X200	76.86
8.00mm	.3150	1	170mm	250mm	MRHFTSM080X250	141.12
8.00mm	.3150	1	220mm	300mm	MRHFTSM080X300	239.40
8.50mm	.3346	1	120mm	200mm	MRHFTSM085X200	151.20
9.00mm	.3543	1	120mm	200mm	MRHFTSM090X200	158.76
10.00mm	.3937	1	120mm	200mm	MRHFTSM100X200	115.92
10.00mm	.3937	1	170mm	250mm	MRHFTSM100X250	146.16
10.00mm	.3937	1	220mm	300mm	MRHFTSM100X300	210.42
11.00mm	.4331	1	120mm	200mm	MRHFTSM110X200	153.72
12.00mm	.4724	1	120mm	200mm	MRHFTSM120X200	119.70
12.00mm	.4724	1	170mm	250mm	MRHFTSM120X250	149.94
12.00mm	.4724	1	220mm	300mm	MRHFTSM120X300	183.96
13.00mm	.5118	1	170mm	250mm	MRHFTSM130X250	207.90
14.00mm	.5512	1	170mm	250mm	MRHFTSM140X250	185.22
14.00mm	.5512	1	270mm	350mm	MRHFTSM140X350	274.68
15.00mm	.5512	2	122mm	220mm	MRHFTSM150X220	148.68
16.00mm	.6299	2	150mm	250mm	MRHFTSM160X250	138.60
16.00mm	.6299	2	200mm	300mm	MRHFTSM160X300	151.20
16.00mm	.6299	2	300mm	400mm	MRHFTSM160X400	447.30
17.00mm	.6693	2	200mm	300mm	MRHFTSM170X300	240.66
18.00mm	.7087	2	200mm	300mm	MRHFTSM180X300	214.20
19.00mm	.7480	2	200mm	300mm	MRHFTSM190X300	220.50
19.00mm	.7480	2	300mm	400mm	MRHFTSM190X400	451.08
19.50mm	.7677	2	150mm	250mm	MRHFTSM195X250	226.80
19.50mm	.7677	2	200mm	300mm	MRHFTSM195X300	264.60
20.00mm	.7844	2	200mm	300mm	MRHFTSM200X300	173.88
20.00mm	.7844	2	250mm	350mm	MRHFTSM200X350	279.72
20.00mm	.7844	2	300mm	400mm	MRHFTSM200X400	487.62
22.00mm	.8661	2	200mm	300mm	MRHFTSM220X300	239.40
24.00mm	.9449	3	223mm	350mm	MRHFTSM240X350	315.00
25.00mm	.9843	3	223mm	350mm	MRHFTSM250X350	283.50
25.00mm	.9843	3	273mm	400mm	MRHFTSM250X400	414.54
26.00mm	1.0433	3	273mm	400mm	MRHFTSM260X400	497.70
28.00mm	1.1024	3	273mm	400mm	MRHFTSM280X400	497.70
30.00mm	1.1811	3	223mm	350mm	MRHFTSM300X350	395.64
30.00mm	1.1811	3	273mm	400mm	MRHFTSM300X400	535.50
32.00mm	1.2598	4	245mm	400mm	MRHFTSM320X400	618.66
35.00mm	1.3780	4	195mm	350mm	MRHFTSM350X350	462.42
35.00mm	1.3780	4	245mm	400mm	MRHFTSM350X400	686.70
38.00mm	1.4961	4	245mm	400mm	MRHFTSM380X400	812.70
40.00mm	1.5748	4	245mm	400mm	MRHFTSM400X400	907.20
50.00mm	1.9865	4	245mm	400mm	MRHFTSM500X400	1184.40

NOTE: Other sizes and lengths can be made to order. Quantity will determine price. Inquire for quote and lead time.