ADJUSTABLE HAND REAMERS

ICS WIS

GENERAL PURPOSE

RIGHT HAND CUT



High Speed Steel Adjustable Hand Reamers are designed with enough of an adjustment range to ream almost any odd size hole encountered in reaming. The blades are made of high speed steel for long life and can be adjusted by loosening one nut while tightening the other. They are used mostly for repair work in the field. They are also known as Adjustable King Pin Reamers. Ends are center drilled so blades can be sharpened in place.

| INDUSTRY | RANGE OF | ADJUSTMENT | BLADE | OVERALL | NO. OF | ITEM | |
|----------|-------------------|--------------------|---------|---------|--------|--------|--------|
| SIZE | FRACTIONAL | METRIC | LENGTH | LENGTH | BLADES | NO. | PRICE |
| 8A | 1/4 to 9/32 | 6.30mm to 7.14mm | 1-11/32 | 3-1/4 | 4 | AHR016 | 37.46 |
| 7A | 9/32 to 5/16 | 7.14mm to 7.93mm | 1-11/32 | 3-1/2 | 4 | AHR018 | 37.46 |
| 6A | 5/16 to 11/32 | 7.93mm to 8.73mm | 1-1/2 | 4-1/8 | 4 | AHR020 | 36.32 |
| 5A | 11/32 to 3/8 | 8.73mm to 9.52mm | 1-1/2 | 4-3/8 | 4 | AHR022 | 36.32 |
| 4A | 3/8 to 13/32 | 9.52mm to 10.31mm | 1-1/2 | 4-3/4 | 4 | AHR024 | 36.32 |
| 3A | 13/32 to 7/16 | 10.31mm to 11.11mm | 1-1/2 | 5 | 6 | AHR026 | 36.32 |
| 2A | 7/16 to 15/32 | 11.11mm to 11.90mm | 1-5/8 | 5-1/4 | 6 | AHR028 | 36.32 |
| Α | 15/32 to 17/32 | 11.90mm to 13.49mm | 1-5/8 | 5-1/2 | 6 | AHR030 | 37.04 |
| В | 17/32 to 19/32 | 13.49mm to 15.08mm | 1-13/16 | 5-3/4 | 6 | AHR034 | 39.36 |
| С | 19/32 to 21/32 | 15.08mm to 16.66mm | 2-1/16 | 6-1/2 | 7 | AHR038 | 40.88 |
| D | 21/32 to 23/32 | 16.66mm to 18.25mm | 2-3/16 | 6-3/4 | 7 | AHR042 | 42.40 |
| Е | 23/32 to 25/32 | 18.25mm to 19.84mm | 2-1/2 | 7 | 7 | AHR046 | 44.66 |
| F | 25/32 to 27/32 | 19.84mm to 21.43mm | 2-5/8 | 7-3/8 | 7 | AHR050 | 46.70 |
| G | 27/32 to 15/16 | 21.43mm to 23.81mm | 3 | 8 | 7 | AHR054 | 50.70 |
| Н | 15/16 to 1-1/16 | 23.81mm to 26.98mm | 3-1/4 | 9 | 7 | AHR060 | 56.74 |
| 1 | 1-1/16 to 1-3/16 | 26.98mm to 30.16mm | 3-3/8 | 10 | 7 | AHR104 | 79.44 |
| J | 1-3/16 to 1-11/32 | 30.16mm to 34.13mm | 3-7/8 | 11 | 7 | AHR112 | 86.98 |
| K | 1-11/32 to 1-1/2 | 34.13mm to 38.10mm | 4-1/4 | 12 | 7 | AHR122 | 109.68 |
| L | 1-1/2 to 1-13/16 | 38.10mm to 46.03mm | 4-7/16 | 14 | 7 | AHR132 | 162.72 |
| М | 1-13/16 to 2-7/32 | 46.03mm to 56.35mm | 5 | 16 | 7 | AHR152 | 234.56 |
| N | 2-7/32 to 2-3/4 | 56.35mm to 69.85mm | 4-13/16 | 18 | 7 | AHR214 | 423.36 |
| 0 | 2-3/4 to 3-11/32 | 69.85mm to 84.93mm | 5-3/16 | 20 | 7 | AHR248 | 529.20 |

ADJUSTABLE HAND REAMER SETS

ICS WIS

PLASTIC CASE

RIGHT HAND CUT

| ILLUSTRATION | DESCRIPTION | ITEM NO. | PRICE |
|--|-------------|-----------|--------|
| -02 | 4 PC SET | RS-AHR-4 | 232.42 |
| | Sizes | | |
| Note the Parties of t | 8A to 5A | | |
| Harris III | 8 PC SET | RS-AHR-8 | 559.08 |
| 1111 | Sizes | | |
| | A to H | | |
| | 11 PC SET | RS-AHR-11 | 839.08 |
| | Sizes | | |
| | A to K | | |
| | | | |
| | | | |
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^{*} Custom sets can be made per customer requirements. Inquire for pricing.