

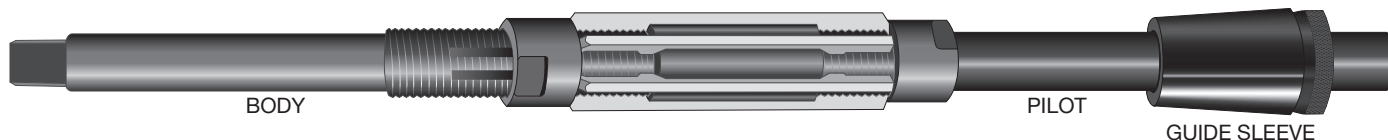
HIGH SPEED STEEL

LONG PILOT ADJUSTABLE HAND REAMERS

ICS WIS

SPECIAL PURPOSE

RIGHT HAND CUT



High Speed Steel Long Pilot Adjustable Hand Reamers are designed for in line reaming when two holes are spaced far apart. The solid ground pilot uses a “floating” tapered guide sleeve which is seated in one hole to guide the reamer as it reams the other hole. The tapered guide sleeve can be used at either end of the other hole. They are also known Long Pilot Adjustable Blade Reamers, Adjustable In Line Reamers or Adjustable King Pin Reamers. Ends are center drilled so blades can be sharpened in place.

INDUSTRY SIZE	RANGE OF ADJUSTMENT		BLADE LENGTH	OVERALL LENGTH	NO. OF BLADES	ITEM NO.	PRICE
	FRACTIONAL	METRIC					
8A	1/4 to 9/32	6.30mm to 7.14mm	1-5/16	5-1/8	4	LPAHR016	106.26
7A	9/32 to 5/16	7.14mm to 7.93mm	1-3/8	5-1/2	4	LPAHR018	106.26
6A	5/16 to 11/32	7.93mm to 8.73mm	1-3/8	6-1/16	4	LPAHR020	106.26
5A	11/32 to 3/8	8.73mm to 9.52mm	1-3/8	6-1/4	4	LPAHR022	106.26
4A	3/8 to 13/32	9.52mm to 10.31mm	1-3/8	6-1/2	4	LPAHR024	106.26
3A	13/32 to 7/16	10.31mm to 11.11mm	1-7/16	6-9/16	6	LPAHR026	106.26
2A	7/16 to 15/32	11.11mm to 11.90mm	1-1/2	6-15/16	6	LPAHR028	106.26
A	15/32 to 17/32	11.90mm to 13.49mm	1-1/2	7-1/4	6	LPAHR030	106.56
B	17/32 to 19/32	13.49mm to 15.08mm	1-3/4	7-7/16	6	LPAHR034	108.86
C	19/32 to 21/32	15.08mm to 16.66mm	2	8-1/2	6	LPAHR038	110.38
D	21/32 to 23/32	16.66mm to 18.25mm	2-3/16	9-5/8	6	LPAHR042	111.92
E	23/32 to 25/32	18.25mm to 19.84mm	2-3/16	10	6	LPAHR046	114.16
F	25/32 to 27/32	19.84mm to 21.43mm	2-3/16	10	6	LPAHR050	116.22
G	27/32 to 15/16	21.43mm to 23.81mm	2-9/16	11-1/2	6	LPAHR054	120.20
H	15/16 to 1-1/16	23.81mm to 26.98mm	2-3/4	12-3/8	6	LPAHR060	129.16
I	1-1/16 to 1-3/16	26.98mm to 30.16mm	2-3/4	13-1/8	6	LPAHR104	157.66
J	1-3/16 to 1-11/32	30.16mm to 34.13mm	3-1/4	14-3/8	6	LPAHR112	178.26
K	1-11/32 to 1-1/2	34.13mm to 38.10mm	3-1/4	16	6	LPAHR122	219.76
L	1-1/2 to 1-13/16	38.10mm to 46.03mm	3-1/4	16-1/4	6	LPAHR132	332.90
M	1-13/16 to 2-7/32	46.03mm to 56.35mm	4	18	6	LPAHR152	448.92

LONG PILOT ADJUSTABLE HAND REAMER SETS

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PLASTIC CASE

RIGHT HAND CUT

ILLUSTRATION	DESCRIPTION	ITEM NO.	PRICE
	4 PC SET Sizes 8A to 5A	RS-LPAHR-4	480.34
	8 PC SET Sizes A to H	RS-LPAHR-8	983.28
	11 PC SET Sizes A to K	RS-LPAHR-11	1605.40

* Custom sets can be made per customer requirements. Inquire for pricing.