

High Speed Steel Coil Rod Thread Taps are designed for threading or rethreading holes for coil threaded rod used in concrete forming applications. These taps are coated with Titanium Aluminum Nitride (TiALN) to last up to 10 times longer than uncoated taps.

NOMINAL THREAD SIZE	SIZE OF COIL ROD	NO. OF FLUTES	TAP DRILL SIZE	ITEM NO.
3/8 - 7	3/8	2	21/64	CRTT024-07
1/2 - 6	1/2	3-4	7/16	CRTT032-06
3/4 - 4-1/2	3/4	4	21/32	CRTT048-04.5
1 - 3-1/2	1	4	7/8	CRTT100-03.5
1-1/4 - 3-1/2	1-1/4	4	1-1/8	CRTT116-03.5

HIGH SPEED STEEL COIL ROD THREADING HEX DIES

ICS USA

## (SPECIAL PURPOSE)

GROUND THREAD



High Speed Steel Coil Rod Thread Hexagon Dies are of heavy duty extra thick construction for the rethreading and threading of coil thread rods, bolts and studs.

SIZE OF COIL ROD	THREAD SIZE	DIAMETER ACROSS FLATS	DIE THICKNESS	ITEM NO.
1/2	1/2 - 6	1-1/16	.800	CRTTHTD032-06
3/4	3/4 - 4-1/2	1-7/16	1.000	CRTTHTD048-04.5
1	1 - 3-1/2	1-13/16	1.200	CRTTHTD100-03.5
1-1/4	1-1/4 - 3-1/2	2-3/16	1.300	CRTTHTD116-03.5