

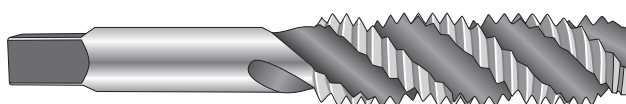
HIGH SPEED STEEL SPIRAL FLUTED (FAST) TAPS

ICS WIS

SPECIAL PURPOSE

GROUND THREAD

FAST SPIRAL
(APPROX. 52°)



PLUG & BOTTOMING
CHAMFER

Fast Spiral Fluted Taps have continuous spiral flutes to lift and discharge chips from deep blind holes in softer metals.

SIZE	THREADS PER INCH				PRICE
	NC	NF	NO. OF FLUTES	LIMIT NO.	HSS
	UNC	UNF			SFTF
4	40	-	2	H2	14.84
5	40	-	2	H2	14.84
6	32	-	2	H3	12.00
8	32	-	3	H3	12.00
10	24	32	3	H3	12.00
12	24	-	3	H3	12.00

SIZE	THREADS PER INCH				PRICE
	NC	NF	NO. OF FLUTES	LIMIT NO.	HSS
	UNC	UNF			SFTF
1/4	20	28	3	H3	13.02
5/16	18	24	3	H3	16.36
3/8	16	24	3	H3	18.54
7/16	14	20	3	H3	27.70
1/2	13	20	3	H3	33.42
5/8	11	18	4	H3	51.70
3/4	10	16	4	H3	66.36

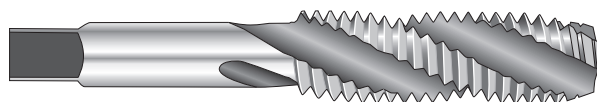
HIGH SPEED STEEL SPIRAL FLUTED (REGULAR) TAPS

ICS WIS

SPECIAL PURPOSE

GROUND THREAD

REGULAR SPIRAL
(APPROX. 30°)



PLUG & BOTTOMING
CHAMFER

Regular Spiral Fluted Taps have continuous 30° spiral flutes to lift and discharge chips from deep blind holes in steels and tough grades of aluminum.

SIZE	THREADS PER INCH				PRICE
	NC	NF	NO. OF FLUTES	LIMIT NO.	HSS
	UNC	UNF			SFTR
4	40	-	2	H2	14.84
5	40	-	2	H2	14.84
6	32	-	2	H3	12.00
8	32	-	3	H3	12.00
10	24	32	3	H3	12.00
12	24	-	3	H3	12.00

SIZE	THREADS PER INCH				PRICE
	NC	NF	NO. OF FLUTES	LIMIT NO.	HSS
	UNC	UNF			SFTR
1/4	20	28	3	H3	13.02
5/16	18	24	3	H3	16.36
3/8	16	24	3	H3	18.54
7/16	14	20	3	H3	27.70
1/2	13	20	3	H3	33.42
5/8	11	18	4	H3	51.70
3/4	10	16	4	H3	66.36