

# SPECIAL TAPS

ICS USA

SPECIAL PURPOSE

GROUND THREAD

Special Taps are any style or size tap not shown in our catalog or any other manufacturers' catalog. Special pitch or thread form taps should be made to standard tap dimensions where possible to keep costs down. Special Taps will be quoted for any quantity from one to several hundred. The larger the quantity, the less the individual cost. Normal delivery time is 3 to 10 days.

### QUOTE INFORMATION

TO	FOR
Distributor _____	Customer _____
Address _____	Address _____
City _____ State _____ Zip _____	City _____ State _____ Zip _____
Telephone ( ) _____ Fax ( ) _____	Telephone ( ) _____ Fax ( ) _____
Atten: _____	Atten: _____

### REQUIREMENTS & STANDARD DIMENSION TAPS

Quantity _____	Quantity _____	Quantity _____	Date Req. _____ / _____ / _____
*Price _____	*Price _____	*Price _____	Delivery Date _____ / _____ / _____
Size _____	Threads Per Inch/mm _____	Thread Form (NC, NS, etc.) _____	
Right or Left Hand _____	Chamfer _____	Straight or Spiral Flute _____	
Thread Limit _____	Class of Fit _____	Number of Flutes _____	
High Speed Steel _____	Cobalt _____	Carbon Steel _____	

### SPECIAL DIMENSION TAPS

Overall Length _____	Thread Length _____	Shank Length _____	Shank Dia. _____
Style of Tap _____	Flute Depth _____	Hook or Rake Angle _____	
Starts (if multiple thread) _____	Other _____ <small>(Special Surface Treatments, etc.)</small>		

### MATERIAL & MACHINING DATA

Material Being Tapped _____	Hardness RC _____	Thread Depth _____
Depth of Hole _____	Through Hole _____	Blind Hole _____ Interrupted Hole _____
Machine Being Used _____	Tap Holder Being Used _____	
Vertical or Horizontal Tapping _____	Cutting Speed _____	Coolant _____

\*Pricing and delivery information will be faxed to your distributor.

**FAX COPY OF ABOVE DATA TO ICS (920) 837-2530**

Any other information, such as a print or sample of work being tapped, would be helpful.