58 Piece Tap and Die Sets were originally designed to be a more advanced general purpose tap and die set for mechanics and DIY’ers for maintenance on domestic cars, motorcycles, and machinery that were manufactured using the unified inch thread standard. Each set contains the most popular sizes (#6-32 to #12-24) sizes that mechanics commonly use. Plastic case has individual compartments for tap and die storage and easy access.

<table>
<thead>
<tr>
<th>ILLUSTRATION</th>
<th>DESCRIPTION</th>
<th>STEEL SPEC</th>
<th>CUT</th>
<th>THREAD TYPE</th>
<th>ITEM NO.</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>58 PC TAP AND HEX DIE SET</td>
<td>Each set contains one each NC and NF Plug Tap and Hexagon Die in your choice of either Carbon Steel, High Speed Steel, or a combination (High Speed Steel Taps and Carbon Steel Hexagon Dies).</td>
<td>CS</td>
<td>Right Hand</td>
<td>NC, NF NPT</td>
<td>THDS-CS-58</td>
<td>362.88</td>
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<tr>
<td></td>
<td></td>
<td>HSS</td>
<td>Right Hand</td>
<td>NC, NF NPT</td>
<td>THDS-HS-58</td>
<td>741.44</td>
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<tr>
<td></td>
<td></td>
<td>HSS &amp; CS</td>
<td>Right Hand</td>
<td>NC, NF NPT</td>
<td>THDS-HS/C-58</td>
<td>532.00</td>
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</tbody>
</table>

### Sizes of Taps and Hex Dies in Set
- **NC (Coarse)**: #6-32, #8-32, #10-24, #12-24, 1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13, 9/16-12, 5/8-11, 3/4-10
- **NF (Fine)**: #10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20, 9/16-18, 5/8-18, 3/4-16
- **NPT (Regular Taper)**: 1/8-27, 1/4-18

### Threading Tools in Set
- **Adjustable Tap Wrench - #4 to 1/2”**
- **Adjustable Tap Wrench - 1/4 to 3/4”**
- **Die Stock - 1” Round or Hex**
- **Die Stock - 1-1/2” Round or 1-7/16” Hex**

Standard Packaging - 1 Ea. Box (Wt. 15.0 lbs.)

65 Piece Tap and Die Sets were originally designed to be a professional general purpose tap and die set for mechanics and DIY’ers for maintenance on domestic cars, motorcycles, and machinery that were manufactured using the unified inch thread standard. Each set contains the most popular sizes (#4-40 to 1-14) sizes that mechanics commonly use. Plastic case has individual compartments for tap and die storage and easy access.

<table>
<thead>
<tr>
<th>ILLUSTRATION</th>
<th>DESCRIPTION</th>
<th>STEEL SPEC</th>
<th>CUT</th>
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<th>ITEM NO.</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>65 PC TAP AND HEX DIE SET</td>
<td>Each set contains one each NC and NF Plug Tap and Hexagon Die in your choice of either Carbon Steel, High Speed Steel, or a combination (High Speed Steel Taps and Carbon Steel Hexagon Dies).</td>
<td>CS</td>
<td>Right Hand</td>
<td>NC, NF NPT</td>
<td>THDS-CS-58</td>
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<td>HSS</td>
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<td>NC, NF NPT</td>
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<td>HSS &amp; CS</td>
<td>Right Hand</td>
<td>NC, NF NPT</td>
<td>THDS-HS/C-58</td>
<td>924.00</td>
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</tbody>
</table>

### Sizes of Taps and Hex Dies in Set
- **NC (Coarse)**: #4-40, #6-32, #8-32, #10-24, #12-24, 1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13, 9/16-12, 5/8-11, 3/4-10, *7/8-9, *1-8
- **NPT (Regular Taper)**: 1/8-27, 1/4-18

### Threading Tools in Set
- **Adjustable Tap Wrench - #4 to 1/2”**
- **Adjustable Tap Wrench - 1/4 to 3/4”**
- **Die Stock - 1” Round or Hex**
- **Die Stock - 1-1/2” Round or 1-7/16” Hex**

Die Set - T-Handle Tap Wrench - #0 - 1/4”
- **Die Stock - 1-7/8” Hex**
- **Die Stock - 1-7/8” Hex**
- **Die Stock - 1-7/8” Hex**
- **Die Stock - 1-7/8” Hex**

Standard Packaging - 1 Ea. Box (Wt. 23.0 lbs.) • *7/8 & 1” NC & NF Hex Dies only available in High Carbon Steel.