DIE STOCKS

ICS USA

HEAVY DUTY

THREE SCREW TYPE

'Die Cast Alloy' and 'Heavy Duty Steel' Three-Screw Type Solid Die Stocks are designed to hold round adjustable dies of any construction. (Open style adjustment or internal screw adjustment type).



SIZE OF DIE LENGTH		ITEM NO.	PRICE		
DIE CAST ALLOY					
13/16	7	DSH052	7.88		
1	8	DSH100	7.88		
1-1/2	12-1/2	DSH132	14.56		
2	15	DSH200	26.82		
2-1/2	20	DSH232	48.20		
3	22	DSH300	87.68		
HEAVY DUTY STEEL					
4	29	DSH400	152.26		
5	33	DSH500	288.76		

GENERAL PURPOSE

Solid Die Cast Stocks are designed to hold 1" hexagon dies or 1" round dies. Dies easily lock in position with one set screw. Precision molded for accurate threading.



SIZE AND TYPE OF DIE	LENGIH	HEM NO.	PRICE
5/8" Hex	5	DSE040	8.40
1" Hex or 1" Round	9	DSE100	9.50

Combination Adjustable Guide Solid Die Cast Stocks are designed to hold hexagon or round dies. Three jaw, self-centering adjustable guides provide easy starting and accurate threading.



SIZE AND TYPE OF DIE	LENGTH ITEM NO.		PRICE	
1" Hex or 1" Rd	9-7/8	DSAG100	17.20	
1-1/2" Hex or 1-7/16" Rd	14-1/8	DSAG132	31.12	
1-7/8" Hex	23	DSAG156	54.84	

HEXAGON DIE ADAPTERS

SPECIAL PURPOSE

Hexagon Die Adapters convert round dies to hexagon dies when space limitations rule out use of die stocks. Round dies easily lock in position with two set screws.

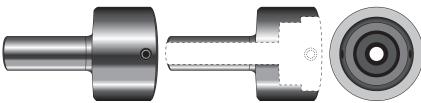


SIZE OF DIE	LENGTH	ITEM NO.	PRICE
13/16	1-1/2	HDA052	11.00
1	1-1/2	HDA100	11.06
1-1/2	2	HDA132	13.52
2	2-1/2	HDA200	19.82

FLOATING ROUND DIE HOLDERS

SPECIAL PURPOSE

Floating Round Die Holders are designed for short or medium run threading of shafts on lathes, milling machines, and tapping heads. Main body is counterbored for chip clearance. Through hole design can be used to rethread studs. Die holders must be indicated in that they do not self center and are not designed for CNC. They are also known as Round Die Holders.



1	SIZE	SHANK	OVERALL	THREAD	THROUGH HOLE	ITEM	
	OF DIE	DIE	LENGTH	RANGE	IN SHANK	NO.	PRICE
	13/16	1/2	3	#0 to 3/8	25/64	FDH052	28.52
	1	1/2	3	#0 to 3/8	25/64	FDH100	28.52
(1-1/2	3/4	3	1/4 to 3/4	37/64	FDH132	39.60