

# HIGH SPEED STEEL 2 FLUTE SINGLE END MILLS

ICS USA

GENERAL PURPOSE

CENTER CUTTING

WELDON SHANK



RIGHT HAND CUT  
RIGHT HAND HELIX

LONG FLUTE

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EM-2L	EM-2LT
5/16	3/8	3/4	3-5/16	23.84	-
3/8	3/8	1-1/2	3-1/4	12.56	-
1/2	1/2	2	4	19.22	CALL FOR PRICE
5/8	5/8	2	4-1/8	28.34	CALL FOR PRICE
3/4	3/4	2-1/4	4-1/2	44.14	CALL FOR PRICE
7/8	7/8	2-1/2	4-3/4	79.08	-
1	1	3	5-1/2	90.46	-

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EM-2L	EM-2LT
1-1/4	1-1/4	3	5-1/2	90.46	-
1-3/8	1	3	5-1/2	90.46	-
1-1/2	1-1/4	3	5-1/2	112.86	CALL FOR PRICE
1-5/8	1-1/4	3	5-1/2	135.52	CALL FOR PRICE
1-3/4	1-1/4	3	5-1/2	141.12	CALL FOR PRICE
1-7/8	1-1/4	3	5-1/2	163.86	-
2	1-1/4	3	5-1/2	169.30	-



EXTENDED FLUTE

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EM-2XF	EM-2XFT
5/16	3/8	1-3/8	3-1/8	20.54	CALL FOR PRICE
7/8	7/8	3-1/2	6-1/2	53.94	CALL FOR PRICE

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EM-2XF	EM-2XFT
1	1	4	6-1/2	79.20	CALL FOR PRICE



EXTENDED LENGTH

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EM-2X	EM-2XT
1/8	3/8	3/8	2-3/8	23.36	-
3/16	3/8	3/4	2-5/8	20.40	-
1/4	3/8	5/8	3-1/16	14.08	CALL FOR PRICE
9/32	3/8	1-3/8	3-1/8	24.30	CALL FOR PRICE
5/16	3/8	3/4	3-5/16	14.08	CALL FOR PRICE
11/32	3/8	1-1/2	3-1/4	20.50	-
3/8	3/8	3/4	3-5/16	14.08	-

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				EM-2X	EM-2XT
1/2	1/2	1	4	21.70	-
9/16	1/2	2-1/2	4-1/2	36.00	-
5/8	5/8	1-3/8	4-5/8	29.36	CALL FOR PRICE
3/4	3/4	1-5/8	5-3/8	37.98	CALL FOR PRICE
7/8	7/8	2	6	53.94	CALL FOR PRICE
1	1	2-1/2	7-1/4	67.06	-
1-1/4	1-1/4	3	7-1/4	91.92	-

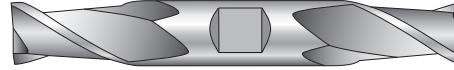
# HIGH SPEED STEEL 2 FLUTE DOUBLE END MILLS

ICS USA

GENERAL PURPOSE

CENTER CUTTING

WELDON SHANK



RIGHT HAND CUT  
RIGHT HAND HELIX

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				DEM-2R	DEM-2T
7/64	3/8	3/8	3-1/16	17.48	-
1/8	3/8	3/8	3-1/16	17.48	-
5/32	3/8	7/16	3-1/8	17.48	-
3/16	3/8	7/16	3-1/8	17.48	-
13/64	3/8	1/2	3-1/8	17.48	-
7/32	3/8	1/2	3-1/8	17.48	-
15/64	3/8	1/2	3-1/8	17.48	CALL FOR PRICE
1/4	3/8	1/2	3-1/8	17.48	CALL FOR PRICE
17/64	3/8	9/16	3-1/8	20.78	-
9/32	3/8	9/16	3-1/8	18.48	-
19/64	3/8	9/16	3-1/8	20.78	-
5/16	3/8	9/16	3-1/8	18.48	-
21/64	3/8	9/16	3-1/8	20.78	-
11/32	3/8	9/16	3-1/8	18.48	-
3/8	3/8	9/16	3-1/8	18.48	-

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COATED
				DEM-2R	DEM-2T
25/64	1/2	13/16	3-3/4	31.76	-
13/32	1/2	13/16	3-3/4	26.10	-
27/64	1/2	13/16	3-3/4	31.76	-
7/16	1/2	13/16	3-3/4	26.10	-
15/32	1/2	13/16	3-3/4	26.10	-
1/2	1/2	13/16	3-3/4	26.10	-
17/32	5/8	1-1/8	4-1/2	44.68	CALL FOR PRICE
9/16	5/8	1-1/8	4-1/2	34.72	CALL FOR PRICE
5/8	5/8	1-1/8	4-1/2	34.72	CALL FOR PRICE
11/16	3/4	1-5/16	5	43.36	-
3/4	3/4	1-5/16	5	43.36	-
13/16	7/8	1-9/16	5-1/2	54.00	-
7/8	7/8	1-9/16	5-1/2	54.00	-
15/16	1	1-5/8	5-7/8	66.04	-
1	1	1-5/8	5-7/8	68.00	-

TO ORDER END MILLS: Specify item no., size, & shank dia. Example: EM-2R 1/8 x 3/8