

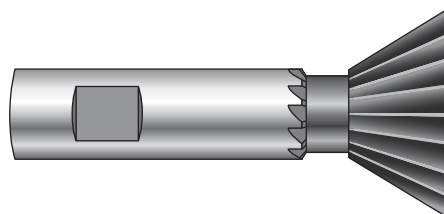
HIGH SPEED STEEL DOVETAIL (SHANK) CUTTERS

ICS USA

GENERAL PURPOSE

PROFILE SHARPENED

WELDON SHANK



RIGHT HAND CUT

Dovetail Cutters are designed for milling angular surfaces and for milling slots shaped like a dovetail into tables and beds of machines. Shank Type Dovetail Cutters save set-up time whether they are used in production or the toolroom.

| CUTTER DIAMETER | ANGLE | CUTTER WIDTH | SHANK DIAMETER | OVERALL LENGTH | NO. OF FLUTES | ITEM NO. | PRICE |
|-----------------|-------|--------------|----------------|----------------|---------------|-----------|--------|
| 3/8 | 45° | 1/8 | 3/8 | 2-1/8 | 6 | DSC45-024 | 51.08 |
| 1/2 | | 5/32 | 3/8 | 2-1/8 | 6 | DSC45-032 | 51.08 |
| 3/4 | | 1/4 | 3/8 | 2-1/8 | 8 | DSC45-048 | 52.42 |
| 1-3/8 | | 7/16 | 5/8 | 2-7/8 | 10 | DSC45-124 | 87.14 |
| 1-7/8 | | 9/16 | 7/8 | 3-1/4 | 12 | DSC45-156 | 187.28 |
| 2-1/4 | | 5/8 | 1 | 3-3/4 | 12 | DSC45-216 | 228.48 |
| 3/8 | 60° | 3/16 | 3/8 | 2-1/8 | 6 | DSC60-024 | 51.08 |
| 1/2 | | 1/4 | 3/8 | 2-1/8 | 6 | DSC60-032 | 51.08 |
| 3/4 | | 5/16 | 3/8 | 2-1/8 | 8 | DSC60-048 | 52.42 |
| 1-3/8 | | 9/16 | 5/8 | 2-7/8 | 10 | DSC60-124 | 87.14 |
| 1-7/8 | | 13/16 | 7/8 | 3-1/4 | 12 | DSC60-156 | 187.28 |
| 2-1/4 | | 1-1/16 | 1 | 3-3/4 | 12 | DSC60-216 | 228.48 |

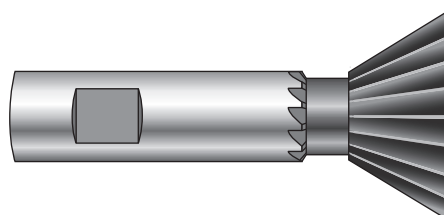
COBALT DOVETAIL (SHANK) CUTTERS

ICS USA

HEAVY DUTY

PROFILE SHARPENED

WELDON SHANK



RIGHT HAND CUT

Cobalt Dovetail Cutters are designed for milling dovetails, angular surfaces, and special shapes. They are used for machining hard, high strength materials up to a hardness of 40 RC.

| CUTTER DIAMETER | ANGLE | CUTTER WIDTH | SHANK DIAMETER | OVERALL LENGTH | NO. OF FLUTES | ITEM NO. | PRICE |
|-----------------|-------|--------------|----------------|----------------|---------------|------------|--------|
| 3/8 | 45° | 1/8 | 3/8 | 2-1/8 | 6 | DSCC45-024 | 76.62 |
| 1/2 | | 5/32 | 3/8 | 2-1/8 | 6 | DSCC45-032 | 76.62 |
| 3/4 | | 1/4 | 3/8 | 2-1/8 | 8 | DSCC45-048 | 78.18 |
| 1-3/8 | | 7/16 | 5/8 | 2-7/8 | 10 | DSCC45-124 | 130.38 |
| 1-7/8 | | 9/16 | 7/8 | 3-1/4 | 12 | DSCC45-156 | 281.12 |
| 2-1/4 | | 5/8 | 1 | 3-3/4 | 12 | DSCC45-216 | 342.72 |
| 3/8 | 60° | 3/16 | 3/8 | 2-1/8 | 6 | DSCC60-024 | 76.62 |
| 1/2 | | 1/4 | 3/8 | 2-1/8 | 6 | DSCC60-032 | 76.62 |
| 3/4 | | 5/16 | 3/8 | 2-1/8 | 8 | DSCC60-048 | 78.18 |
| 1-3/8 | | 9/16 | 5/8 | 2-7/8 | 10 | DSCC60-124 | 130.38 |
| 1-7/8 | | 13/16 | 7/8 | 3-1/4 | 12 | DSCC60-156 | 281.12 |
| 2-1/4 | | 1-1/16 | 1 | 3-3/4 | 12 | DSCC60-216 | 342.72 |