

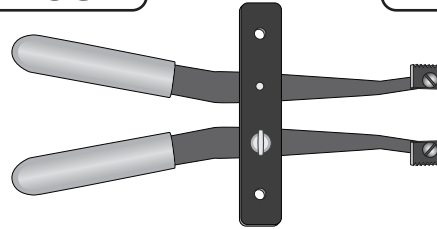
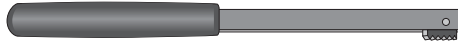
CARBON STEEL

INTERNAL RETHREADING TOOL SETS

ICS USA

SPECIAL PURPOSE

MILLED THREAD

SINGLE
HANDLETWO
HANDLES

Internal Rethreading Tool Sets are available with either a single handle or two handles. The two handle set can be used to clean and rethread all internal threads from 3/4" to 6" ID capacity and the single handle works with any size internal thread over 3/4" ID. Both tools will rethread right hand, left hand, straight and taper threads. Two handle style automatically lines up with threads and can be locked into place. The rethreaded fit is like new with no undercut. Dies are interchangeable and can be replaced when worn. These are also known as Hand Chasers.

ITEM NO.	SET CONTENTS									PRICE
IRTS-1H-16 NC, NF & NPT Set	One Handle Rethreader 8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, 32 TPI dies									30.46
IRTS-1H-9M Metric Set	One Handle Rethreader .80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies									18.90
IRTS-1H-24C NC, NF, NPT & Metric Set	One Handle Rethreader 8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, 32 TPI dies .80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies									37.80
IRTS-2H-4NPT Pipe Set	Two Handle Rethreader 14 TPI die for 3/4" diameter pipe • 11-1/2 TPI die for 1" to 2" diameter pipe 8 TPI die for up to 6" diameter pipe									30.46
IRTS-2H-4M Metric Set	Two Handle Rethreader 1.25, 1.50, 1.75mm pitch dies									30.46
IRTS-2H-8M Metric Set	Two Handle Rethreader .80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies									60.90
IRTS-2H-12C NC & NF Set	Two Handle Rethreader 9, 10, 11, 12, 13, 16, 18, 20, 24, 27, 28, 32 TPI dies									69.30
IRTS-2H-24C NC ,NF, NPT, & Metric Set	Two Handle Rethreader 8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, 32 TPI dies .80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies									81.90
IRTDS-12 Die Set Only	One pair each 9, 10, 11, 12, 13, 16, 18, 20, 24, 27, 28, 32 TPI dies									30.46
IRTDS-8M Die Set Only - Metric	One pair each .80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies									21.00
IRTDP Replacement Die Pairs - NC, NF & NPT -	IRTDP-08	IRTDP-09	IRTDP-10	IRTDP-11	IRTDP-11.5	IRTDP-12	IRTDP-13	IRTDP-14	IRTDP-16	3.16 per die pair size
	8 TPI	9 TPI	10 TPI	11 TPI	11-1/2 TPI	12 TPI	13 TPI	14 TPI	16 TPI	
	IRTDP-18	IRTDP-20	IRTDP-24	IRTDP-27	IRTDP-28	IRTDP-32				
IRTDPM Replacement Die Pairs - Metric Pitches -	IRTDPM-0.75	IRTDPM-0.80	IRTDPM-1.00	IRTDPM-1.25	IRTDPM-1.50	IRTDPM-1.75	IRTDPM-2.00	IRTDPM-2.50	IRTDPM-3.00	3.16 per die pair size
	PITCH									
	0.75	0.80	1.00	1.25	1.50	1.75	2.00	2.50	3.00	

THREAD RESTORING FILES

ICS USA

SPECIAL PURPOSE

PRECISION CUT



Thread Restoring Files are designed to restore damaged external and internal threads of any diameter with one tool. They can be used on right or left hand threads or even be used as a thread gauge. Each file restores eight of the most popular sizes.

THREAD TYPE	LENGTH x SIZE	THREADS	ITEM NO.	PRICE
Regular	9-1/4 x 3/8	11, 12, 13, 14, 16, 18, 20, 24	TRF-R	48.44
Extra Fine/Coarse	9-1/4 x 3/8	9, 10, 12, 16, 20, 27, 28, 32	TRF-X	48.44
Metric	9-1/4 x 3/8	.80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00	TRF-M	48.44
Pipe	9-1/4 x 3/8	8, 10, 11-1/2, 14, 16, 18, 24, 27	TRF-P	48.44