

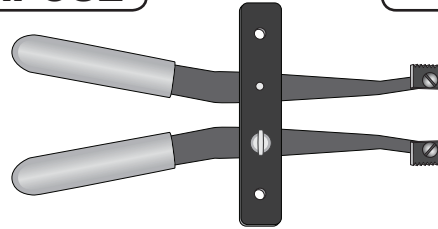
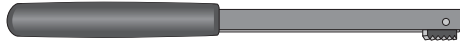
CARBON STEEL INTERNAL RETHREADING TOOL SETS

ICS USA

SPECIAL PURPOSE

MILLED THREAD

SINGLE HANDLE



TWO HANDLES

Internal Rethreading Tool Sets are available with either a single handle or two handles. The two handle set can be used to clean and rethread all internal threads from 3/4" to 6" ID capacity and the single handle works with any size internal thread over 3/4" ID. Both tools will rethread right hand, left hand, straight and taper threads. Two handle style automatically lines up with threads and can be locked into place. The rethreaded fit is like new with no undercut. Dies are interchangeable and can be replaced when worn. These are also known as Hand Chasers.

ITEM NO.	SET CONTENTS	PRICE																											
IRTS-1H-16 NC, NF & NPT Set	One Handle Rethreader 8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, 32 TPI dies	30.46																											
IRTS-1H-9M Metric Set	One Handle Rethreader .80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies	18.90																											
IRTS-1H-24C NC, NF, NPT & Metric Set	One Handle Rethreader 8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, 32 TPI dies .80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies	37.80																											
IRTS-2H-4NPT Pipe Set	Two Handle Rethreader 14 TPI die for 3/4" diameter pipe • 11-1/2 TPI die for 1" to 2" diameter pipe 8 TPI die for up to 6" diameter pipe	30.46																											
IRTS-2H-4M Metric Set	Two Handle Rethreader 1.25, 1.50, 1.75mm pitch dies	30.46																											
IRTS-2H-8M Metric Set	Two Handle Rethreader .80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies	60.90																											
IRTS-2H-12C NC & NF Set	Two Handle Rethreader 9, 10, 11, 12, 13, 16, 18, 20, 24, 27, 28, 32 TPI dies	69.30																											
IRTS-2H-24C NC, NF, NPT, & Metric Set	Two Handle Rethreader 8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, 32 TPI dies .80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies	81.90																											
IRTDS-12 Die Set Only	One pair each 9, 10, 11, 12, 13, 16, 18, 20, 24, 27, 28, 32 TPI dies	30.46																											
IRTDS-8M Die Set Only - Metric	One pair each .80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies	21.00																											
IRTDP Replacement Die Pairs - NC, NF & NPT -	<table border="1"> <tr> <td>IRTDP-08 8 TPI</td> <td>IRTDP-09 9 TPI</td> <td>IRTDP-10 10 TPI</td> <td>IRTDP-11 11 TPI</td> <td>IRTDP-11.5 11-1/2 TPI</td> <td>IRTDP-12 12 TPI</td> <td>IRTDP-13 13 TPI</td> <td>IRTDP-14 14 TPI</td> <td>IRTDP-16 16 TPI</td> </tr> <tr> <td>IRTDP-18 18 TPI</td> <td>IRTDP-20 20 TPI</td> <td>IRTDP-24 24 TPI</td> <td>IRTDP-27 27 TPI</td> <td>IRTDP-28 28 TPI</td> <td>IRTDP-32 32 TPI</td> <td colspan="3"></td> </tr> </table>	IRTDP-08 8 TPI	IRTDP-09 9 TPI	IRTDP-10 10 TPI	IRTDP-11 11 TPI	IRTDP-11.5 11-1/2 TPI	IRTDP-12 12 TPI	IRTDP-13 13 TPI	IRTDP-14 14 TPI	IRTDP-16 16 TPI	IRTDP-18 18 TPI	IRTDP-20 20 TPI	IRTDP-24 24 TPI	IRTDP-27 27 TPI	IRTDP-28 28 TPI	IRTDP-32 32 TPI				3.16 per die pair size									
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IRTDPM Replacement Die Pairs - Metric Pitches -	<table border="1"> <tr> <td>IRTDPM-0.75</td> <td>IRTDPM-0.80</td> <td>IRTDPM-1.00</td> <td>IRTDPM-1.25</td> <td>IRTDPM-1.50</td> <td>IRTDPM-1.75</td> <td>IRTDPM-2.00</td> <td>IRTDPM-2.50</td> <td>IRTDPM-3.00</td> </tr> <tr> <td colspan="9">PITCH</td> </tr> <tr> <td>0.75</td> <td>0.80</td> <td>1.00</td> <td>1.25</td> <td>1.50</td> <td>1.75</td> <td>2.00</td> <td>2.50</td> <td>3.00</td> </tr> </table>	IRTDPM-0.75	IRTDPM-0.80	IRTDPM-1.00	IRTDPM-1.25	IRTDPM-1.50	IRTDPM-1.75	IRTDPM-2.00	IRTDPM-2.50	IRTDPM-3.00	PITCH									0.75	0.80	1.00	1.25	1.50	1.75	2.00	2.50	3.00	3.16 per die pair size
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0.75	0.80	1.00	1.25	1.50	1.75	2.00	2.50	3.00																					

THREAD RESTORING FILES

ICS USA

SPECIAL PURPOSE

PRECISION CUT



Thread Restoring Files are designed to restore damaged external and internal threads of any diameter with one tool. They can be used on right or left hand threads or even be used as a thread gauge. Each file restores eight of the most popular sizes.

THREAD TYPE	LENGTH x SIZE	THREADS	ITEM NO.	PRICE
Regular	9-1/4 x 3/8	11, 12, 13, 14, 16, 18, 20, 24	TRF-R	48.44
Extra Fine/Coarse	9-1/4 x 3/8	9, 10, 12, 16, 20, 27, 28, 32	TRF-X	48.44
Metric	9-1/4 x 3/8	.80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00	TRF-M	48.44
Pipe	9-1/4 x 3/8	8, 10, 11-1/2, 14, 16, 18, 24, 27	TRF-P	48.44